

INSTALLATION INSTRUCTIONS FOR ACI  
97 - 04 REAR BUMPER REINFORCEMENTS  
ACG070

**IMPORTANT!**  
READ INSTRUCTIONS BEFORE BEGINNING INSTALLATION

THE FOLLOWING INSTRUCTIONS ARE INTENDED TO FACILITATE THE INSTALLATION OF THE PART NUMBER LISTED. YOU MAY CALL AMERICAN CUSTOM INDUSTRIES FOR TECHNICAL ADVICE, 8:00AM TO 5:00PM EASTERN, SHOULD YOU NEED ASSISTANCE AT 1-800-822-8020.

1. SEE FIG. 1 TO DETERMINE INSTALLATION POSITION OF REINFORCEMENTS (SEE FIG. 1).
2. THOROUGHLY CLEAN INSTALLATION AREA OF REAR BUMPER (SEE FIG. 2).

**!!!IMPORTANT!!!**

**IT IS ABSOLUTELY NECESSARY TO COMPLETELY CLEAN INSTALLATION AREA OF ANY DEBRIS. FAILURE TO PROPERLY CLEAN AREA WILL RESULT IN A POOR, INSECURE FIT OF REINFORCEMENTS TO BUMPER.**

3. PREPARE REINFORCEMENTS AND BUMPER FOR INSTALLATION BY SCUFFING CONTACT SURFACES OF REINFORCEMENTS AND BUMPER WITH 150 GRIT SAND PAPER. **NOTE... EACH REINFORCEMENT HAS A SMOOTH AND A ROUGH SIDE. THE SMOOTH SIDE IS THE SIDE THAT WILL CONTACT THE BUMPER WHEN INSTALLED.**
4. APPLY A BEAD OF SILICONE SEALANT TO AREAS OF REINFORCEMENTS THAT WERE SCUFFED IN STEP 3.
5. POSITION REINFORCEMENTS INTO REAR BUMPER (SEE FIG. 5). **NOTE... THE NARROW END OF EACH REINFORCEMENT WILL POINT OUTWARD ON EACH SIDE OF THE CAR.**
6. SNAP REINFORCEMENTS INTO PLACE (SEE FIG. 6).
7. INSTALLATION IS COMPLETE (SEE FIG. 7).



FIG. 1



FIG. 2



FIG. 5

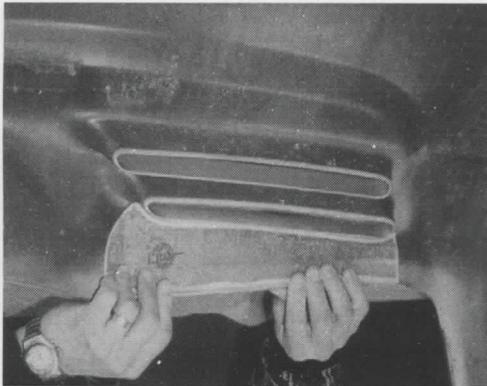
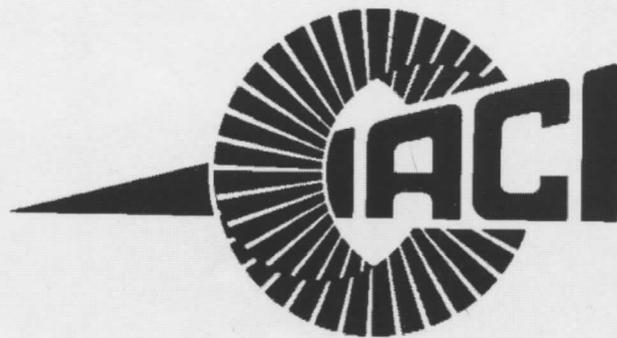


FIG. 6



FIG. 7



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