

INSTALLATION INSTRUCTIONS FOR ACI
97-04 REAR BUMPER MOLDINGS
ACG074

IMPORTANT!
READ INSTRUCTIONS BEFORE BEGINNING INSTALLATION

THE FOLLOWING INSTRUCTIONS ARE INTENDED TO FACILITATE THE INSTALLATION OF THE PART NUMBER LISTED. YOU MAY CALL AMERICAN CUSTOM INDUSTRIES FOR TECHNICAL ADVICE, 8:00AM TO 5:00PM EASTERN, SHOULD YOU NEED ASSISTANCE AT 1-800-822-8020.

1. LOCATE AND CLEAN INSTALLATION SURFACE AREA. THIS AREA IS TO THE RIGHT AND LEFT SIDE OF THE LICENSE PLATE OPENING (SEE FIG. 1). **!!!TIP!!!** A PRE-PAINT WAX AND GREASE REMOVER WORKS WELL. YOU MAY ALSO USE A DISH WASHING DETERGENT SOLUTION TO REMOVE ANY WAX RESIDUE.
2. APPLY MASKING TAPE ACROSS THE WIDTH OF THE BUMPER, BISECTING THE CENTER OF THE LICENSE PLATE OPENING (SEE FIG. 2A). **!!!NOTE!!!** ONCE TAPE IS APPLIED, STAND BACK FROM REAR OF CAR AND ENSURE THE MASKING TAPE IS EVEN ACROSS THE BUMPER SURFACE (SEE FIG. 2B).
3. MARK THE CENTER OF THE MASKING TAPE 3" FROM THE EDGE OF BOTH THE LEFT AND RIGHT SIDES OF THE LICENSE PLATE OPENING (SEE FIG. 3).
4. ALIGN INNER POINTS OF LEFT AND RIGHT MOLDINGS AT THE MARKS MADE IN STEP 3. WHILE HOLDING THE MOLDING IN PLACE, MARK THE OUTSIDE POINTS ON THE CENTER OF THE MASKING TAPE (SEE FIG. 4).
5. WITH THE MOLDINGS HELD IN POSITION, TRACE THE BOTTOM EDGE OF EACH MOLDING ON THE BUMPER SURFACE USING A GREASE PENCIL (SEE FIG. 5).
6. REMOVE THE MOLDINGS. ALIGN A STRAIGHT EDGE VERTICALLY WITH THE MARKS ON THE TAPE, MADE IN STEP 4, THAT ARE CLOSEST TO THE LICENSE PLATE OPENING. DRAW A VERTICAL LINE ALONG THE STRAIGHT EDGE ON BOTH THE LEFT AND RIGHT SIDES OF THE LICENSE PLATE OPENING (SEE FIG. 6A). REMOVE THE MASKING TAPE FROM THE CAR (SEE FIG. 6B). COMPLETE THE VERTICAL LINES WHERE THE MASKING TAPE CAUSED A GAP (SEE FIG. 6C). WHEN FINISHED MARKING THE BUMPER YOU SHOULD HAVE MARKINGS WHERE THE MOLDINGS WILL BE INSTALLED (SEE FIG. 6D). **!!!NOTE!!!** THE FINAL INSTALLATION POSITIONS ARE NOW MARKED ON THE CAR. BE CAREFUL NOT TO REMOVE ANY MARKINGS UNTIL INSTALLATION IS COMPLETED.

7. THE MOLDINGS CAN NOW BE PREPARED TO BE PRIMED AND PAINTED. **!!!NOTE!!!** BE SURE TO WASH THE PARTS WITH A WAX AND GREASE REMOVER TO REMOVE AND RELEASE AGENT LEFT BEHIND FROM THE MANUFACTURING PROCESS.
8. PRIME AND PAINT THE MOLDINGS.
9. ONCE ALL PAINT WORK IS COMPLETE AND PAINT HAS CURED, APPLY TWO-SIDED TAPED TO THE MOLDINGS. REMOVE RED FILM AND INSTALL MOLDINGS **WITH EVEN PRESSURE** ABOVE THE LINES DRAWN IN STEP 6. **!!!TIP!!!** IF INSTALLING MOLDINGS IN COLD WEATHER OR HIGH HUMIDITY A HAIR DRYER IS USEFUL TO DRY AND WARM BUMPER AND MOLDING BONDING SURFACES.

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FIG. 1



FIG. 2A



FIG. 2B



FIG. 3

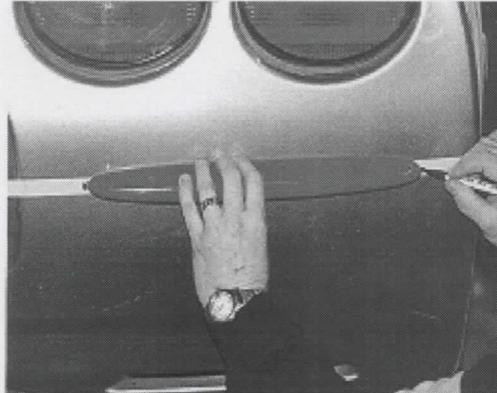


FIG. 4



FIG. 5

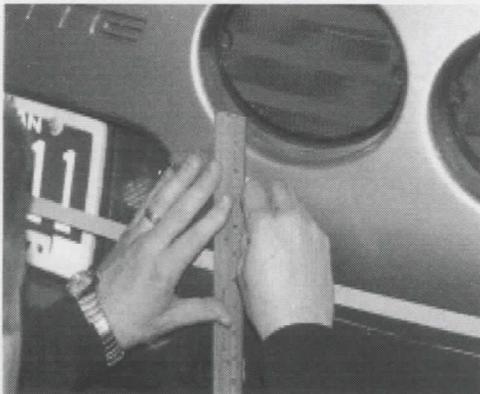


FIG. 6A

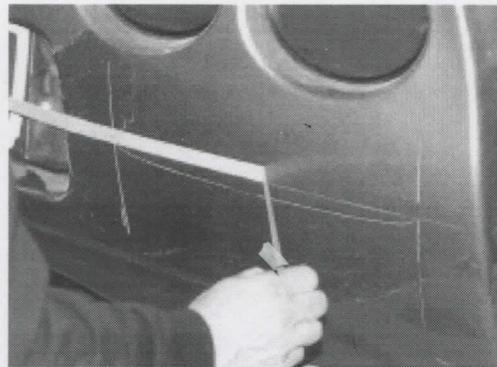


FIG. 6B

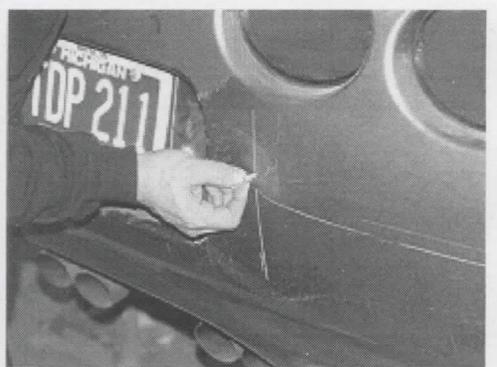


FIG. 6C

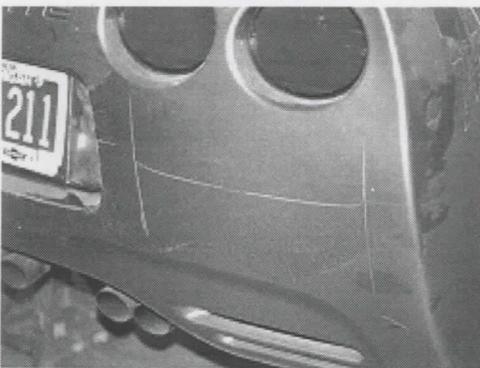


FIG. 6D