

INSTRUCTIONS FOR INSTALLATION OF ACI PART
AGK 650
IMPORTANT NOTICE

READ ALL INSTRUCTIONS PRIOR TO INSTALLATION!
**FIBERGLASS PARTS MUST BE FITTED BEFORE ANY PREP OR PAINT
WORK!**

THE FOLLOWING INSTRUCTIONS WITH CORRESPONDING PICTURES WILL HELP WITH THE
INSTALLATION OF THE PART NUMBER LISTED. IF YOU NEED TECHNICAL ASSISTANCE
CALL AMERICAN CUSTOM INDUSTRIES BETWEEN 8:00 AM AND 3:00PM. 1 800 822-8020

1. JACK UP CAR AND PLACE ON JACK STANDS.
2. STARTING ON THE RIGHT SIDE OF THE CAR LOCATE AND REMOVE THE TWO FACTORY SCREWS LOCATED ON THE UNDERSIDE OF FRONT FENDER. SET ASIDE TO BE REINSTALLED LATER. **(FIG.1)**
3. UNPACK YOUR NEW ACI SIDE SKIRTS AND LOCATE THE RIGHT SIDE SKIRT, PART # AGK 652; HOLD THE SIDE SKIRT UP TO CAR AND USING 2 INCH MASKING TAPE AND THE 2 FACTORY SCREWS REMOVED IN STEP 2 TO HOLD SIDE SKIRT TO THE CAR. **(FIG.2)**
NOTE: HAND TIGHTEN SCREWS AT THIS TIME.
4. IT IS IMPORTANT TO ALIGN THE REAR OF THE SIDE SKIRT TO THE REAR QUARTER PANEL. **(FIG.3)**
5. ONCE YOU HAVE ACHIEVED THE FIT YOU DESIRE, USE THE HOLES IN THE ACI SIDE SKIRT AS A TEMPLATE TO MARK THE REMAINING 7 HOLES ONTO THE FACTORY ROCKER. **(FIG.4)**
6. REMOVE THE SIDE SKIRT. USING A 5/32 DRILL BIT, DRILL THE FACTORY ROCKER AT THE 7 HOLE LOCATIONS MARKED IN STEP 5. **(FIG.5)**
7. USING THE 7 HIGH/LOW SCREWS SUPPLIED IN KIT AS WELL AS THE 2 FACTORY SCREWS, ATTACH SKIRT TO CAR. **NOTE:** DO NOT TIGHTEN SCREWS UNTIL ALL 9 SCREWS ARE STARTED. **CAUTION:** BE CAREFUL NOT TO OVER TIGHTEN SCREWS. **(FIG.6)**
8. REPEAT STEPS 1 THRU 7 ON LEFT SIDE OF CAR.
9. ONCE YOU HAVE ACHIEVED THE FIT YOU DESIRE REMOVE SIDE SKIRTS AND BEGIN THE PREPPING & PAINTING PROCESS.
10. ONCE PAINTED USING INSTRUCTIONS AS A GUIDE REINSTALL BOTH SIDE SKIRTS.

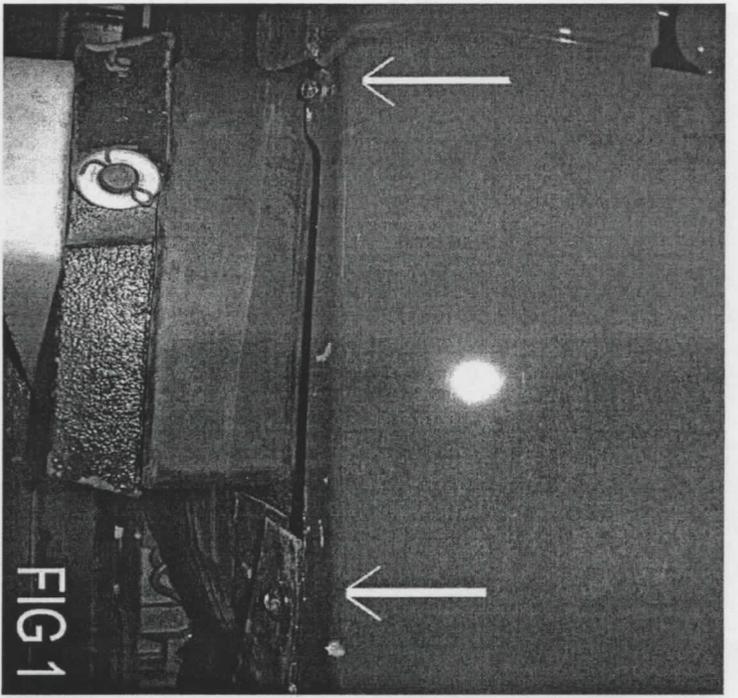


FIG 1

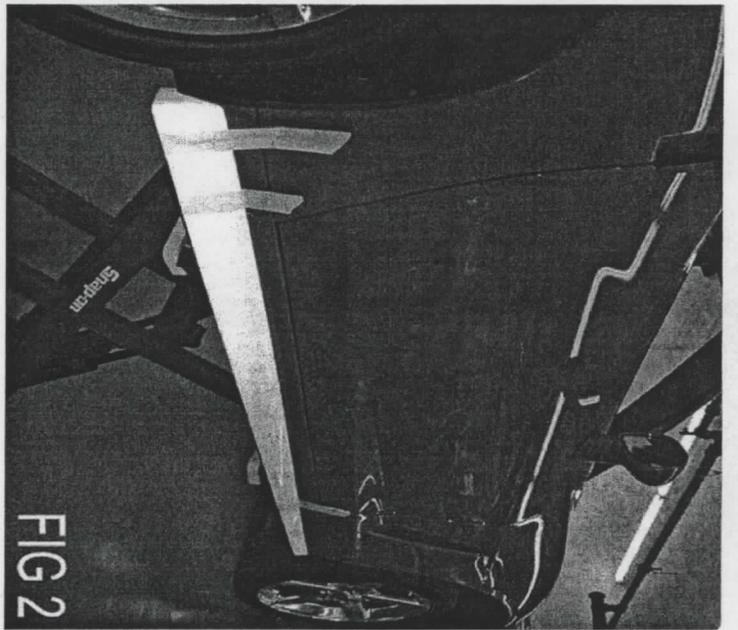


FIG 2

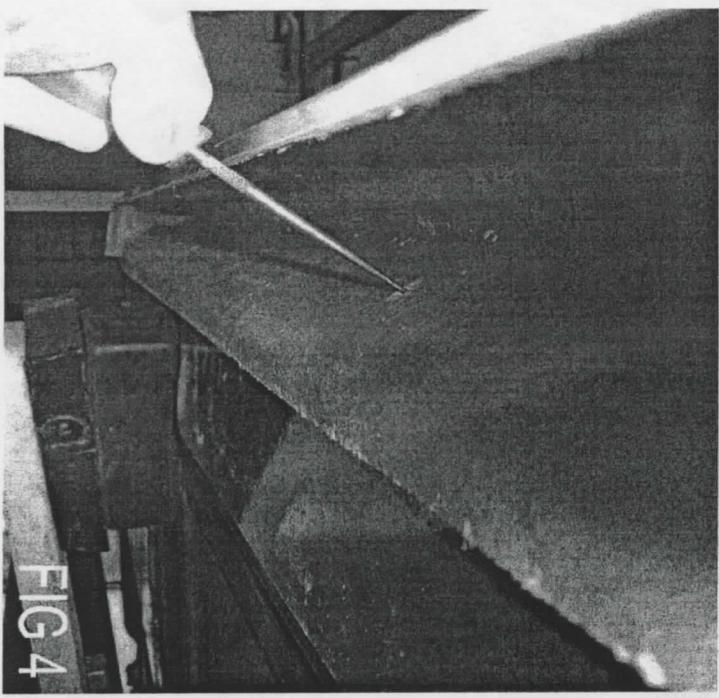


FIG 4

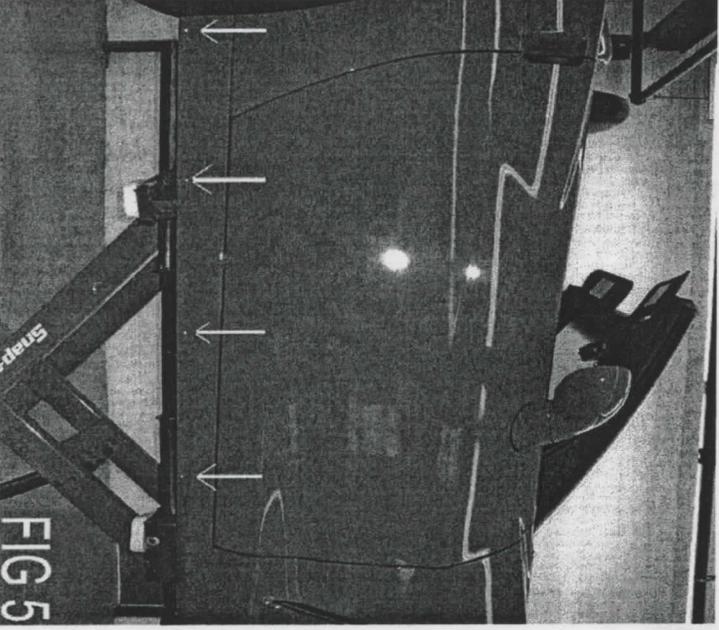


FIG 5

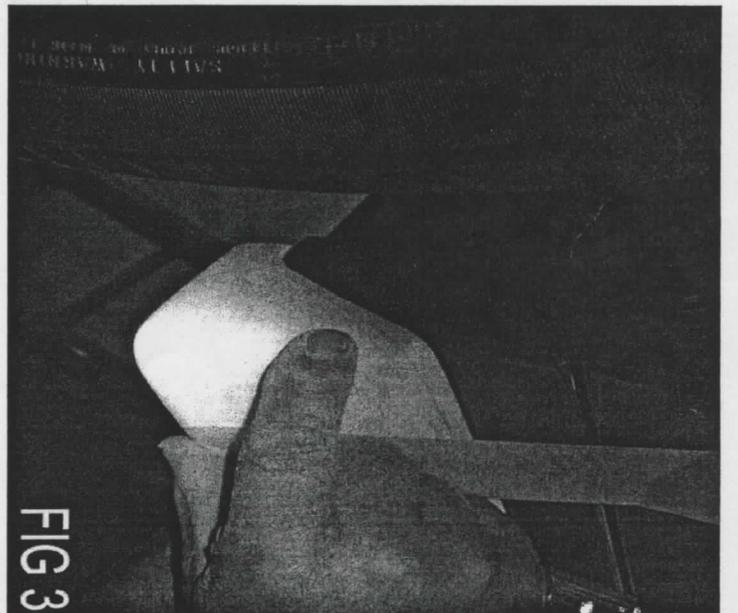


FIG 3

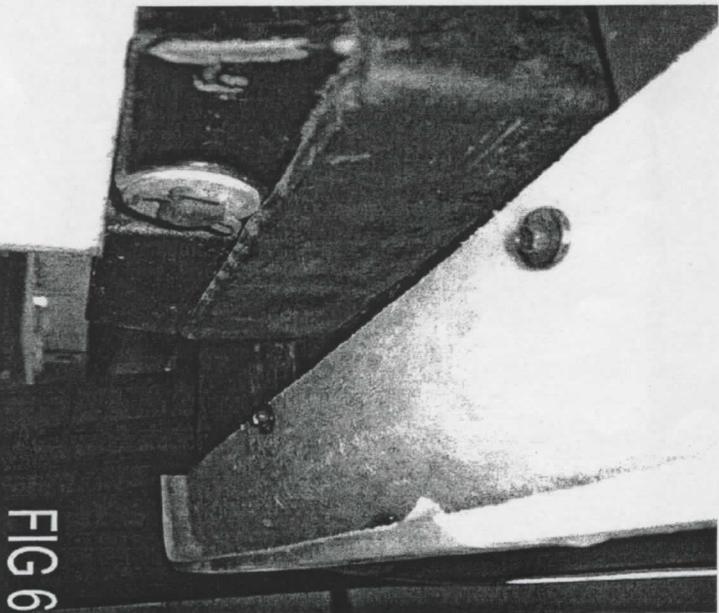


FIG 6