



INSTALLATION INSTRUCTIONS FOR ACI  
97 – 04 FRONT BRAKE COOLING DUCTS  
ALK600

THE FOLLOWING INSTRUCTIONS ARE INTENDED TO FACILITATE THE INSTALLATION OF THE PART NUMBERS LISTED. YOU MAY CALL AMERICAN CUSTOM INDUSTRIES FOR TECHNICAL ADVICE, 8:00AM TO 5:00PM EASTERN, SHOULD YOU NEED ASSISTANCE AT 1-800-822-8020.

1. RAISE FRONT LEFT SIDE OF CAR WITH A SUITABLE JACK. **NOTE... CAUTION MUST BE TAKEN TO PLACE JACK AT FACTORY DESIGNATED POSITION ON FRAME.**
2. REMOVE WHEEL AND TIRE.
3. MEASURE AND MARK A CUT-OFF LINE ON ORIGINAL AIR DUCT 1" FROM INNER SKIRT (SEE FIG. 3).
4. ONCE CUT-OFF LINE IS MARKED ON ORIGINAL AIR DUCT, TRIM ON LINE.
5. DRILL TWO (2) ¼" HOLES IN INNER SKIRT WHERE DESIGNATED (SEE FIG. 5). **NOTE... UPPER HOLE MUST BE DRILLED ½" BELOW FRAME HEIGHT AND LOWER HOLE MUST BE DRILLED ½" FROM BOTTOM.**
6. PLACE NEW AIR DUCT INTO POSITION OVER EXISTING AIR DUCT. MARK NEW AIR DUCT USING HOLES DRILLED IN STEP 5.
7. REMOVE NEW AIR DUCT AND DRILL TWO (2) 3/16" HOLES WHERE MARKED IN STEP 6.
8. PLACE NEW AIR DUCT BACK INTO INSTALLATION POSITION AND FASTEN DUCT TO INNER SKIRT THROUGH MOUNTING HOLES DRILLED IN STEPS 6 & 7 USING TWO (2) 10mm HEX HEAD SCREWS PROVIDED WITH NEW BRAKE DUCTS.

**!!!CAUTION!!!**  
**DO NOT OVER-TIGHTEN SCREWS!**

9. REINSTALL WHEEL AND TIRE. LOWER CAR AND REPEAT INSTALLATION STEPS 1 – 9 ON RIGHT SIDE OF CAR TO COMPLETE THE INSTALLATION PROCESS.

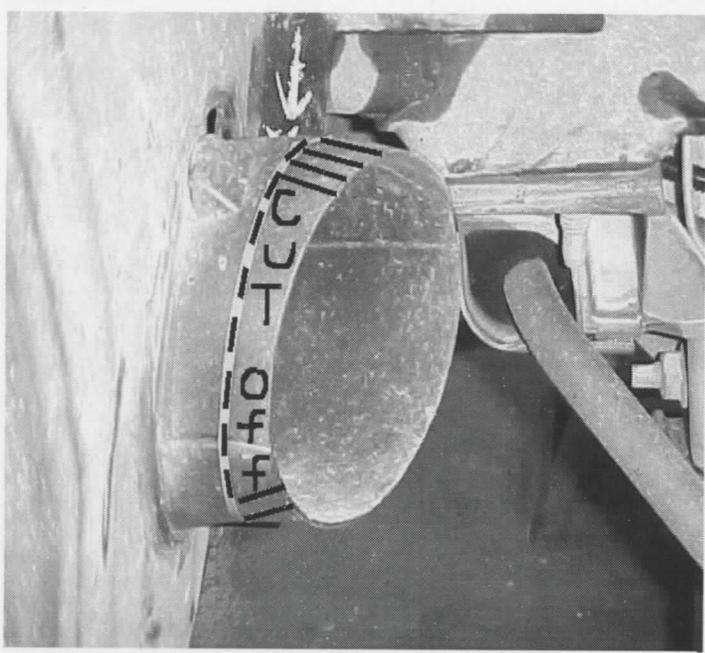


FIG. 3



FIG. 5

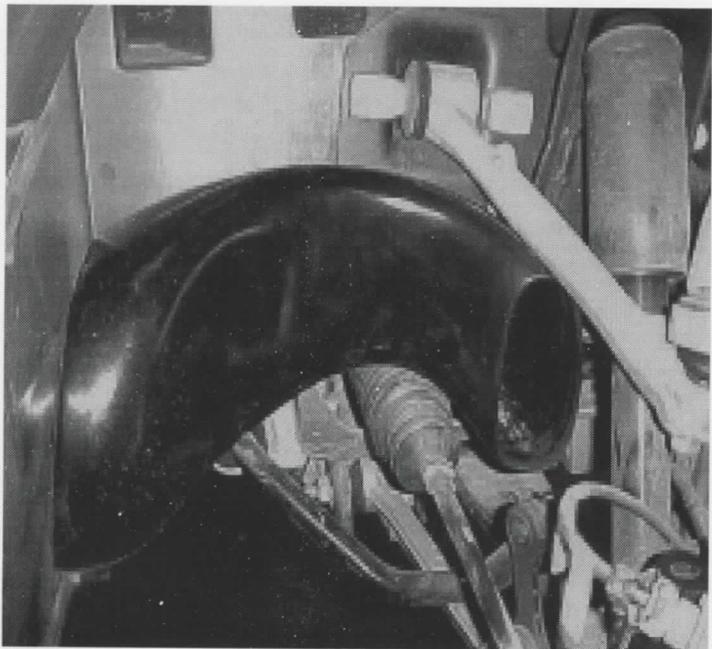
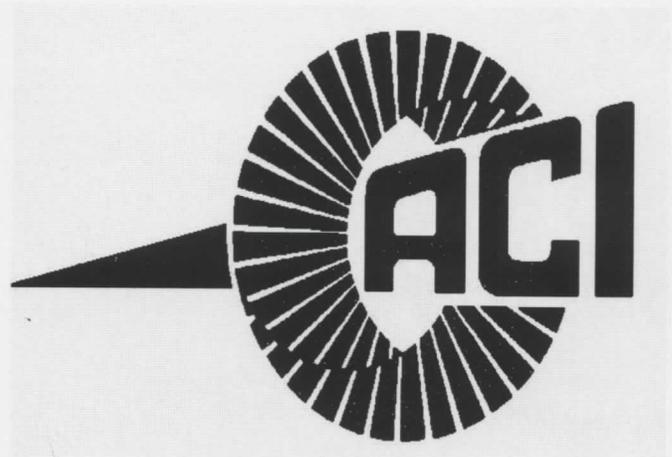


FIG. 6



VISIT ACI's WEBSITE  
@ [www.acivette.com](http://www.acivette.com)