



INSTALLATION INSTRUCTIONS FOR ACI
97 - 04 REAR BRAKE COOLING DUCTS
ALK700

THE FOLLOWING INSTRUCTIONS ARE INTENDED TO FACILITATE THE INSTALLATION OF THE PART NUMBERS LISTED. YOU MAY CALL AMERICAN CUSTOM INDUSTRIES FOR TECHNICAL ADVICE, 8:00AM TO 5:00PM EASTERN, SHOULD YOU NEED ASSISTANCE AT 1-800-822-8020.

1. RAISE REAR LEFT SIDE OF CAR WITH A SUITABLE JACK. **NOTE... CAUTION MUST BE TAKEN TO PLACE JACK AT FACTORY DESIGNATED POSITION ON FRAME.**
2. REMOVE WHEEL AND TIRE.
3. REMOVE INNER SKIRT BY REMOVING SIX (6) 7mm HEX HEAD SCREWS (SEE FIG. 3A & 3B).
4. ALTER INNER SKIRT TO PROVIDE ACCESS FOR COOLING DUCT (SEE FIG. 4A & 4B). ONCE CUT IS MADE, PLACE COOLING DUCT INTO OPENING TO ENSURE ADEQUATE CLEARANCE. **NOTE... COOLING DUCTS ARE MARKED FOR LR FOR LEFT REAR AND RR FOR RIGHT REAR. NOTE... CUT SHOULD BE MADE FOR COOLING DUCT TO FIT SNUGLY INTO OPENING WITH MINIMAL CLEARANCE BETWEEN COOLING DUCT AND OPENING (SEE FIG. 4C).**
5. LOWER INNER SKIRT IN PREPARATION TO INSTALL COOLING DUCT (SEE FIG. 5).
6. BEGIN TO INSTALL COOLING DUCT BY INSERTING END OF DUCT THAT ATTACHES TO ROCKER BETWEEN FRAME AND BOTTOM OF INNER SKIRT. WHILE INSERTING, ROTATE DUCT BEHIND INNER SKIRT TOWARDS ROCKER OPENING (SEE FIG. 6).
7. CONNECT COOLING DUCT TO ROCKER BY PLACING INSIDE OPENING OF DUCT OVER AIR INTAKE BEZEL FLANGE (SEE FIG. 7).
8. ONCE COOLING DUCT IS IN PLACE, POSITION INNER SKIRT FOR REINSTALLATION AND SECURE WITH ORIGINAL 7mm HEX HEAD SCREWS.
9. WHERE DESIGNATED, DRILL TWO (2) 1/8" HOLES THROUGH INNER SKIRT AND INTO COOLING DUCT AND DRILL ONE (1) 9/64" HOLE THROUGH INNER SKIRT AND INTO FRAME (SEE FIG. 9A). SECURE USING 7mm HEX HEAD SCREWS PROVIDED WITH COOLING DUCTS (SEE FIG. 9B FOR FINISHED INSTALLATION).

!!!CAUTION!!!
DO NOT OVER-TIGHTEN SCREWS.

10. REINSTALL WHEEL AND TIRE. LOWER CAR AND REPEAT STEPS 1 - 10 ON RIGHT SIDE OF CAR TO COMPLETE INSTALLATION PROCESS.

American Custom Industries
5035 Alexis Road
Sylvania, Ohio 43560
419-882-2091
800-822-8020
FAX 419-885-5161

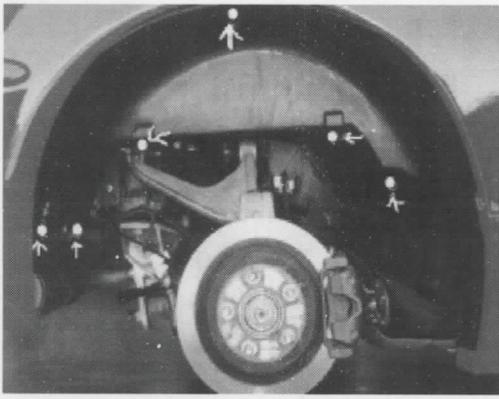


FIG. 3A



FIG. 3B

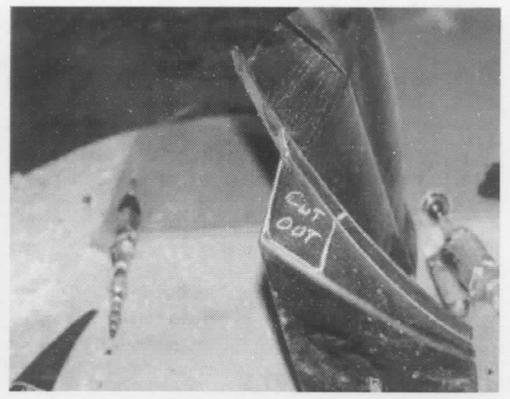


FIG. 4A

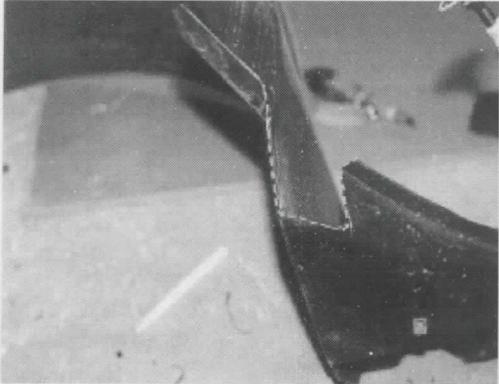


FIG. 4B



FIG. 4C

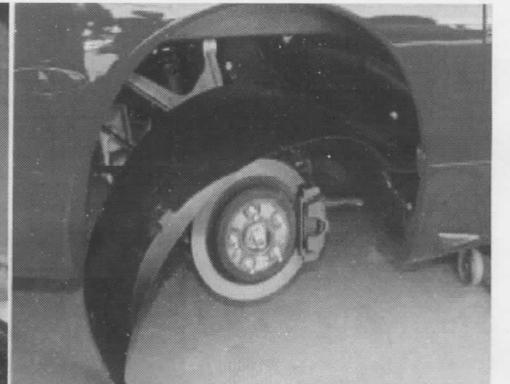


FIG. 5

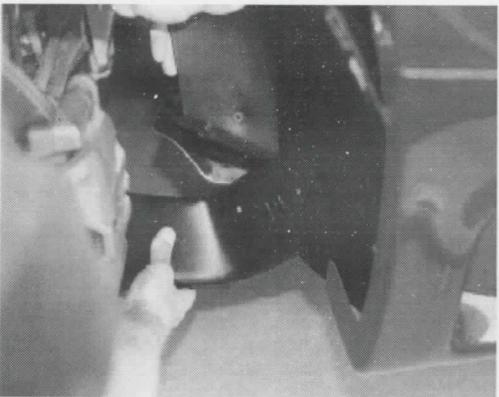


FIG. 6

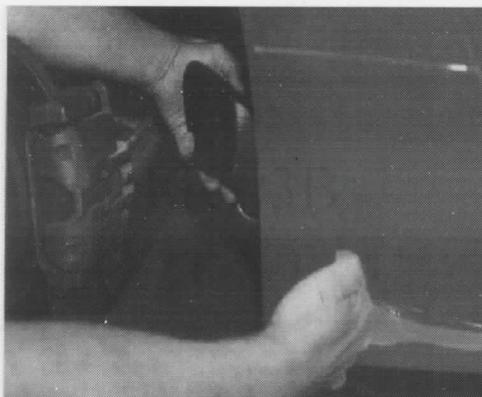


FIG. 7

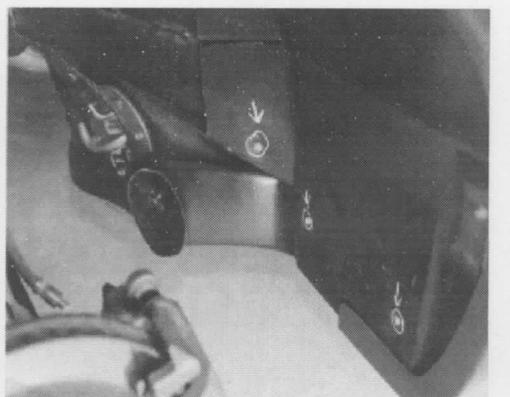


FIG. 9A

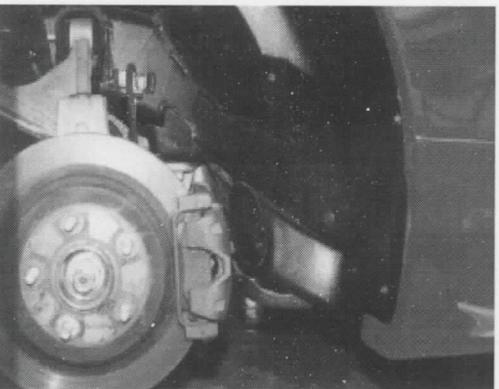


FIG. 9B

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