

**CUT ALONG LINE**

**ALIGN WITH  
AIR DUCT  
OPENING**

Exit out.



INSTALLATION INSTRUCTIONS FOR ACI  
97 - 04 FRONT FACIA WINGLETS  
ASF070

**IMPORTANT!**  
READ INSTRUCTIONS BEFORE BEGINNING INSTALLATION

THE FOLLOWING INSTRUCTIONS ARE INTENDED TO FACILITATE THE INSTALLATION OF THE PART NUMBER LISTED. PLEASE BE AWARE OF THE "NOTE" AND "TIP" REFERENCE SECTIONS. YOU MAY CALL AMERICAN CUSTOM INDUSTRIES FOR TECHNICAL ADVICE, 8:00AM TO 5:00PM EASTERN, SHOULD YOU NEED ASSISTANCE AT 1-800-822-8020.

1. REMOVE RIGHT AND LEFT LOWER INNER SKIRT ACCESS PANELS ADJACENT TO AIR DEFLECTOR BY REMOVING FIVE (5) 7mm HEX HEAD SCREWS (SEE FIG. 1)
2. LOCATE TEMPLATES PROVIDED WITH THESE INSTRUCTIONS. CONNECT TWO (2) HALVES OF LEFT TEMPLATE USING TAPE. REPEAT WITH RIGHT TEMPLATE. **NOTE... IT IS IMPORTANT THAT BOTH LEFT AND RIGHT TEMPLATES BE USED DUE TO A SLIGHT DIFFERENCE IN WINGLET STUD LOCATIONS.**
3. CUT ALONG DESIGNATED LINE AND CUT OUT AREAS ON LEFT AND RIGHT TEMPLATES.
4. ATTACH LEFT AND RIGHT TEMPLATES TO BUMPER, ALIGNING WITH OAK/SIGNAL LAMP OPENING AND AIR DUCT OPENING (SEE FIG. 4A, 4B, & 4C).
5. USING THE TEMPLATE AS A GUIDE, DRILL FIVE (5) 1/8" MOUNTING HOLES ON EACH SIDE OF BUMPER COVER. **NOTE... BE CAREFUL TO PLACE DRILL BIT IN CENTER OF TEMPLATE HOLE BEFORE DRILLING.** ONCE ALL TEN (10) 1/8" HOLES ARE DRILLED, CHANGE TO A 1/4" DRILL BIT AND OPEN ALL TEN (10) MOUNTING HOLES.
6. REMOVE RESIN RETAINERS FROM WINGLETS AND MATCH STUD PATTERNS TO HOLES DRILLED IN STEP 5. **NOTE... EACH WINGLET WILL HAVE ITS OWN DISTINCT PATTERN TO HELP YOU DETERMINE THE LEFT AND RIGHT SIDES.** MAKE SURE EACH WINGLET IS FITTING PROPERLY. MAKE ANY NECESSARY ADJUSTMENTS BEFORE CONTINUING TO THE NEXT STEP.
7. ONCE PROPER FIT IS ACHIEVED, WINGLETS ARE READY TO BE PREPPED AND PAINTED.

**!!!TIP!!!**  
**BEFORE PREP SANDING BEGINS, WASH PARTS DOWN WITH A STRONG DETERGENT SUCH AS DISH SOAP TO REMOVE ANY MOLD RELEASE AGENTS PRESENT FROM THE MANUFACTURING PREOCCESS.**

8. COMPLETE ALL NECESSARY PAINT WORK.
9. ONCE PAINT WORK IS COMPLETE, INSTALL WINGLETS BY REACHING INTO BACKSIDE OF FRONT BUMPER COVER AND PLACING CORRESPONDING LEFT AND RIGHT RETAINERS OVER STUDS AND SECURE USING THE TEN (10) 7mm NUTS PROVIDED.
10. REINSTALL INNER SKIRT ACCESS PANELS.
11. INSTALLATION IS COMPLETE!

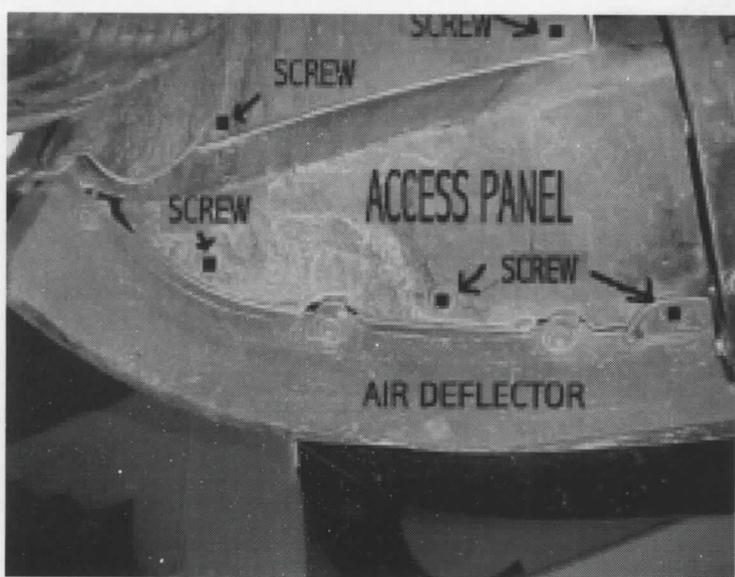


FIG. 1

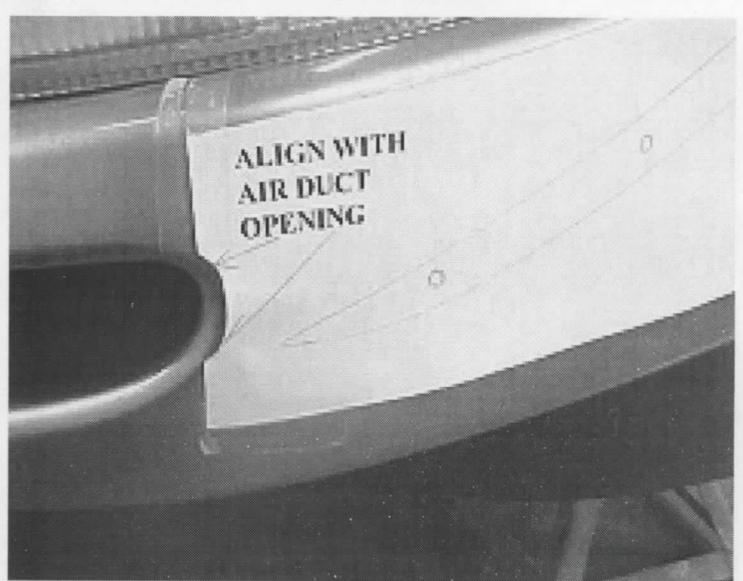


FIG. 4A

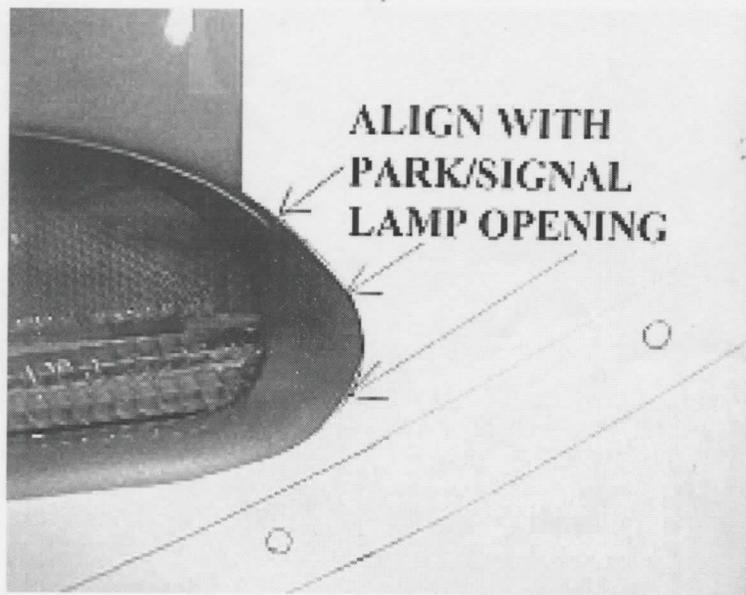


FIG. 4B

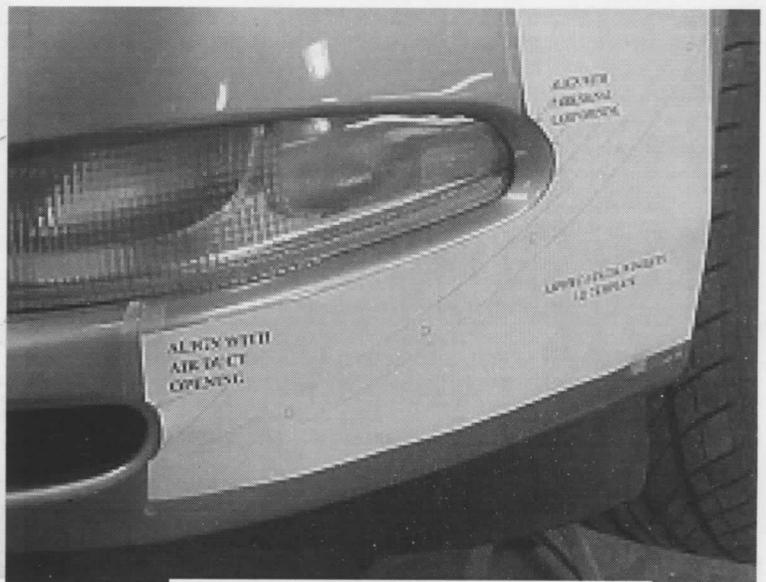
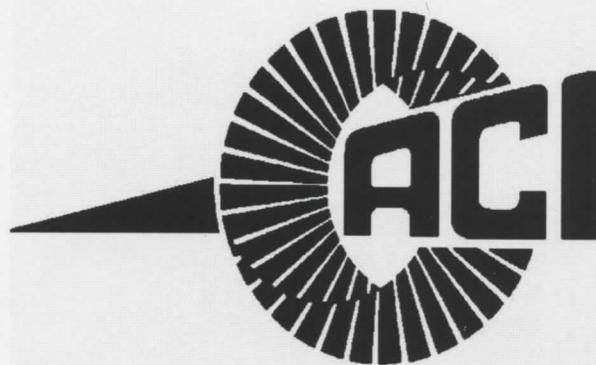


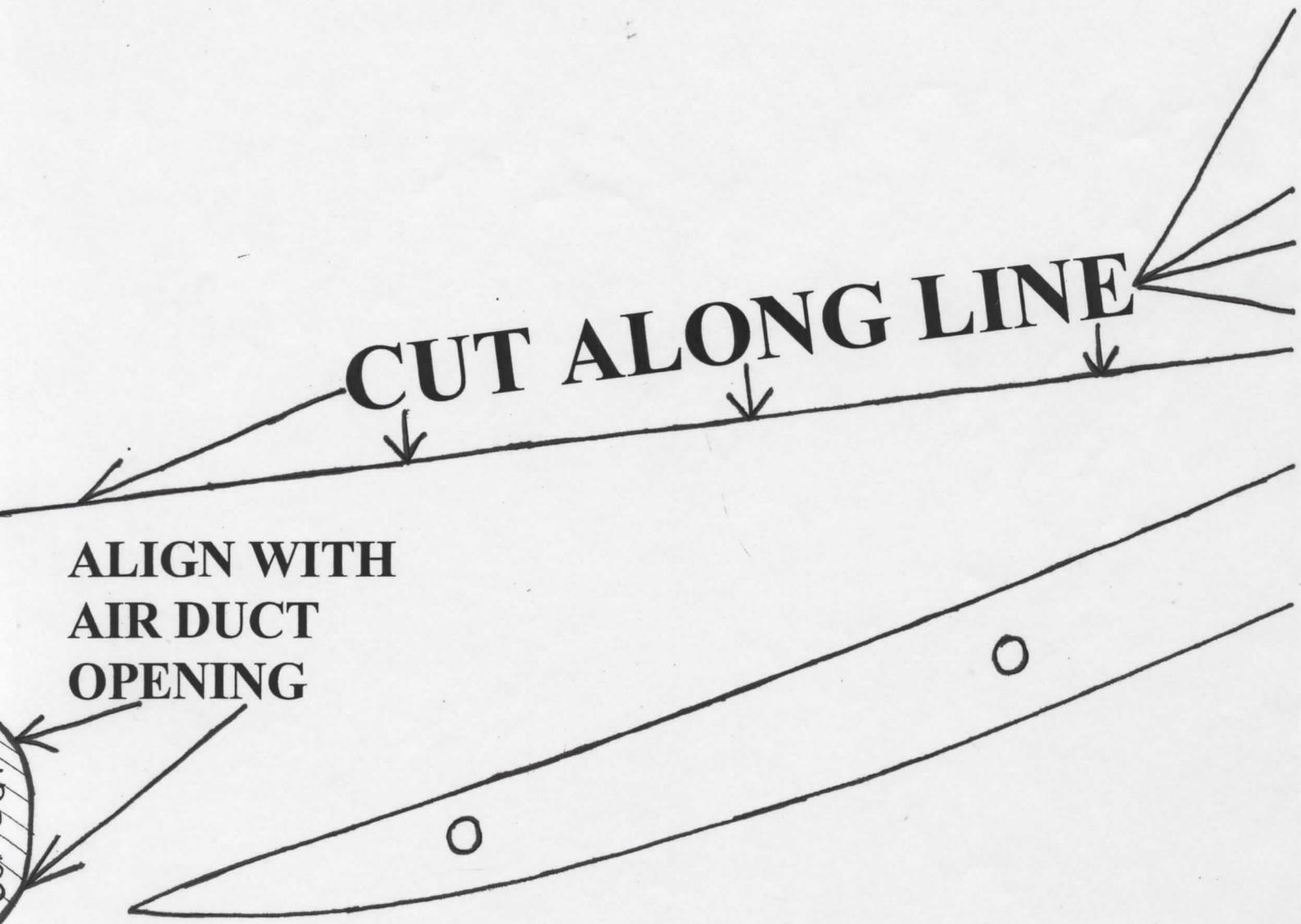
FIG. 4C

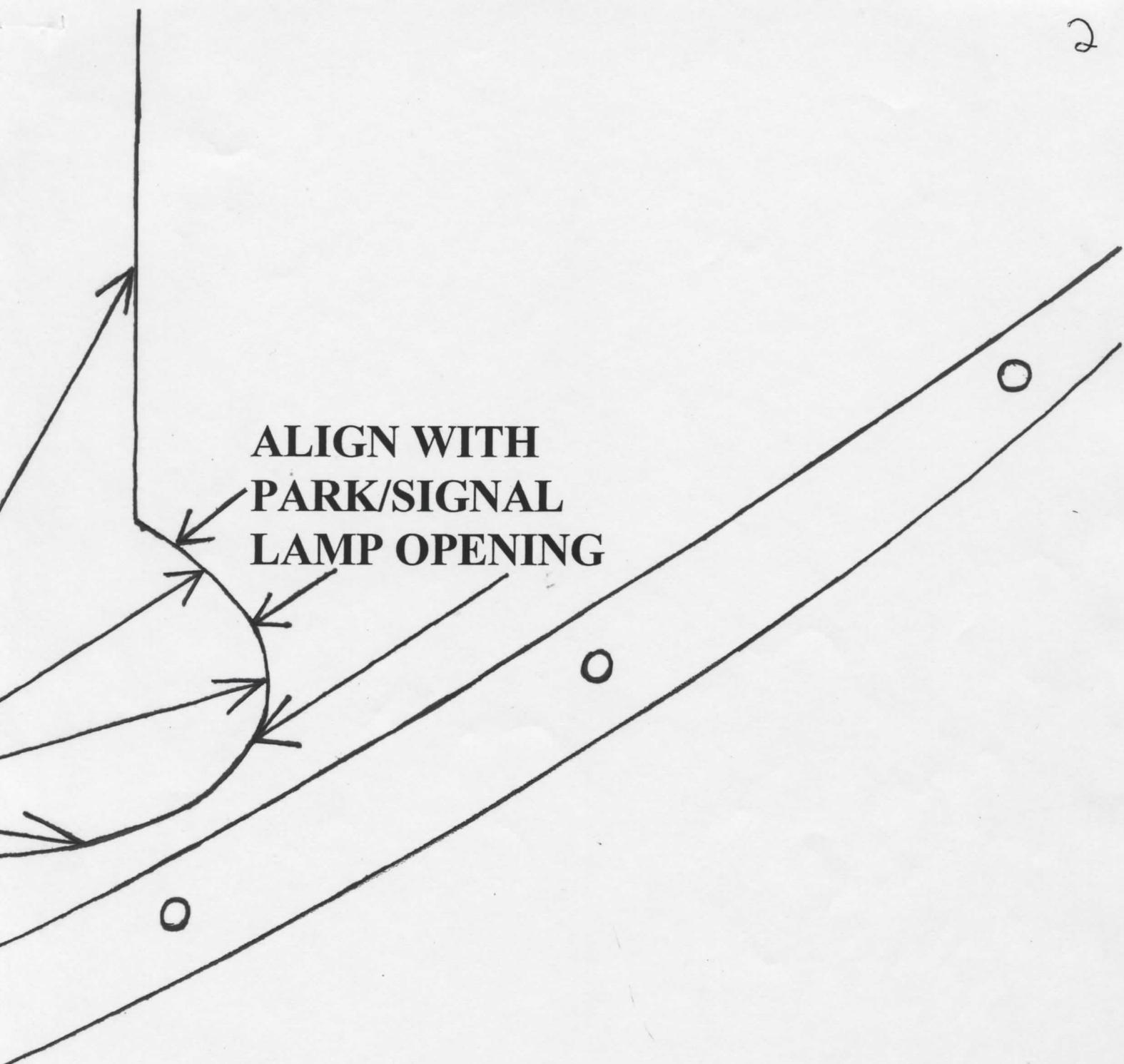


VISIT OUR WEBSITE  
[WWW.ACIVETTE.COM](http://WWW.ACIVETTE.COM)

**CUT ALONG LINE**

**ALIGN WITH  
AIR DUCT  
OPENING**

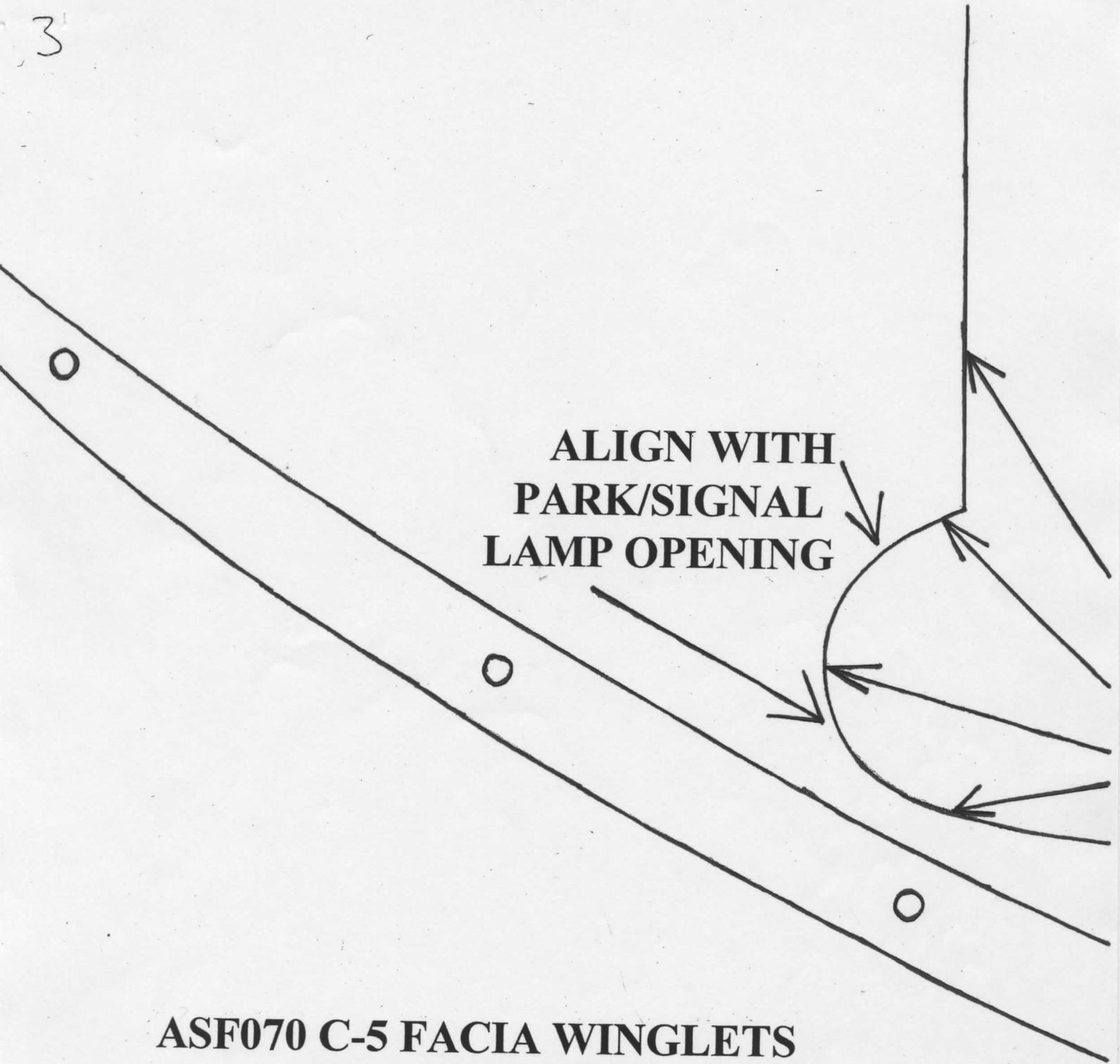




**ALIGN WITH  
PARK/SIGNAL  
LAMP OPENING**

**ASF070 C-5 FACIA WINGLETS  
LH TEMPLATE**

3



**ALIGN WITH  
PARK/SIGNAL  
LAMP OPENING**

**ASF070 C-5 FACIA WINGLETS  
RH TEMPLATE**