



INSTALLATION INSTRUCTIONS FOR ACI  
97 - 04 FRONT SPOILER  
ASF700

**IMPORTANT!**  
READ INSTRUCTIONS BEFORE BEGINNING INSTALLATION

THE FOLLOWING INSTRUCTIONS INCLUDE 11 STEPS WITH CORRESPONDING PICTURES TO FACILITATE THE INSTALLATION OF THE PART NUMBER LISTED. PLEASE BE AWARE OF THE "NOTE" AND "TIP" REFERENCE SECTIONS. YOU MAY CALL AMERICAN CUSTOM INDUSTRIES FOR TECHNICAL ADVICE, 8:00AM TO 5:00PM EASTERN, SHOULD YOU NEED ASSISTANCE AT 1-800-822-8020.

1. REMOVE FACTORY THREE-PIECE BLACK PLASTIC AIR DAM FROM ORIGINAL MOUNTING POSITION. RETAIN HARDWARE FOR LATER USE. REMOVE TWO (2) ADDITIONAL FACTORY MOUNTING SCREWS (SEE FIG. 1). **NOTE... ALL MOUNTING HOLES HAVE BEEN PRE-DRILLED IN SPOILER. TAKE NOTICE OF LEFT AND RIGHT HAND DESIGNATION OF SPOILER RETAINERS.**
2. REMOVE RETAINER MOUNTING HARDWARE AND REMOVE THREE-PIECE RETAINER FROM SPOILER. SAVE HARDWARE FOR INSTALLATION.
3. SECURE SPOILER TO CAR USING FOUR (4) ORIGINAL FACTORY MOUNTING POSITIONS. CORRESPONDING SPOILER MOUNTING HOLES ARE SHOWN IN FIG. 3A FOR RIGHT SIDE AND FIG. 3B FOR LEFT SIDE (SEE FIG. 3A & 3B).

**!!!IMPORTANT!!!**

**MAKE SURE SPOILER IS IN DESIRED MOUNTING POSITION BEFORE CONTINUING TO NEXT STEP.**

4. USING SPOILER MOUNTING HOLES AS A GUIDE, DRILL SIX (6) HOLES PER SIDE AND ONE (1) CENTER MOUNTING HOLE INTO BUMPER USING A 5/16" DRILL BIT (SEE FIG. 4A FOR RIGHT SIDE AND FIG. 4B FOR LEFT SIDE). ONCE MOUNTING HOLES HAVE BEEN DRILLED, REMOVE SPOILER FROM CAR AND REMOVE ANY REMAINING MOUNTING CLIPS ON BUMPER AT FRONT OF WHEEL WELL OPENINGS THAT WERE USED TO SECURE THE ORIGINAL FACTORY SPOILER.

**!!!NOTE!!!**

**THE SEQUENCE OF THE FOLLOWING STEPS (STEPS 5 - 7) IS IMPORTANT. FAILURE TO PERFORM STEPS 5 - 7 IN SEQUENCE WILL RESULT IN A MUCH MORE DIFFICULT INSTALLATION OF SPOILER.**

5. LOCATE LEFT AND RIGHT SPOILER RETAINERS AND SLIDE RETAINERS INTO BUMPER. **NOTE... SPOILER RETAINERS WILL SLIDE INTO POSITION EASILY BY INSERTING THROUGH FACTORY SLOTS IN BUMPER (SEE FIG.5).** ONCE LEFT AND RIGHT RETAINERS ARE IN MOUNTING POSITION, SECURE THEM USING FOURTEEN (14) 6mm HEX HEAD SCREWS SUPPLIED WITH YOUR ACI FRONT SPOILER.
6. ONCE RETAINERS ARE SECURED TO BUMPER IN CORRECT POSITION, DRILL THREE (3) 1/8" HOLES IN EACH RETAINER WHERE DESIGNATED BY AN "X" (SEE FIG.6). SECURE RETAINERS USING SIX (6) POP-RIVETS SUPPLIED IN HARDWARE KIT. ONCE RETAINERS ARE POP-RIVETED TO BUMPER, REMOVE ALL FOURTEEN (14) 6mm HEX HEAD SCREWS AND SAVE FOR FINAL INSTALLATION.
7. LOCATE CENTER SPOILER RETAINER AND REMOVE CENTER BUMPER MOUNTING SCREW (SEE FIG. 7A). ALIGN END OF RETAINER FITTED WITH J-CLIPS WITH CENTER MOUNTING HOLE DRILLED IN STEP 4 (SEE FIG. 7B). SECURE RETAINER THROUGH CENTER HOLE USING A 6mm HEX HEAD SCREW. REINSTALL CENTER MOUNTING SCREW REMOVED IN STEP 7A INTO RETAINER. ONCE RETAINER IS SECURED, DRILL A 1/8 HOLE BETWEEN THE TWO (2) SCREWS JUST INSTALLED AND POP-RIVET RETAINER TO BUMPER (SEE FIG. 7C). ONCE CENTER RETAINER IS POP-RIVETED TO BUMPER, REMOVE THE 6mm HEX HEAD SCREW AND SAVE FOR FINAL INSTALLATION.
8. SPOILER IS NOW READY TO BE PREPPED AND PAINTED. **NOTE... BEFORE SANDING BEGINS, WASH SPOILER SOWN WITH A STRONG DETERGENT TO REMOVE ANY MOLD RELEASE AGENTS PRESENT FROM THE MANUFACTURING PROCESS.**

**!!!CAUTION!!!**

**CAUTION SHOULD BE TAKEN NOT TO SAND THROUGH THE GEL COAT FINISH EXPOSING THE UNDERLYING FIBERGLASS. IF THE UNDERLYING FIBERGLASS IS EXPOSED, THE SURFACE MUST BE RESEALED WITH A POLYESTER BASED MATERIAL SUCH AS "BONDO". FAILURE TO DO SO WILL RESULT IN PAINT SHRINKAGE INTO THE FIBERGLASS.**

9. ONCE ALL NECESSARY PREP AND PAINT WORK IS COMPLETE, INSTALL PAINTED SPOILER USING FIFTEEN (15) 6mm HEX HEAD SCREWS SUPPLIED IN HARDWARE KIT. **NOTE... THE SCREW USED TO SECURE THE CENTER OF THE SPOILER HAS NO WASHER ATTACHED TO PROVIDE ADEQUATE CLEARANCE FOR INSTALLATION.** HEX HEAD SCREWS WILL BE THREADED THROUGH SPOILER, INTO BUMPER, AND INTO RETAINERS PREVIOUSLY INSTALLED IN STEPS 5 – 7.
10. REINSTALL FACTORY CENTER AIR DAM IN FACTORY MOUNTING POSTION USING ORIGINAL HARDWARE. **NOTE... OUTER PIECES OF AIR DAM ARE NOT REINSTALLED.**
11. INSTALLATION IS NOW COMPELTE.

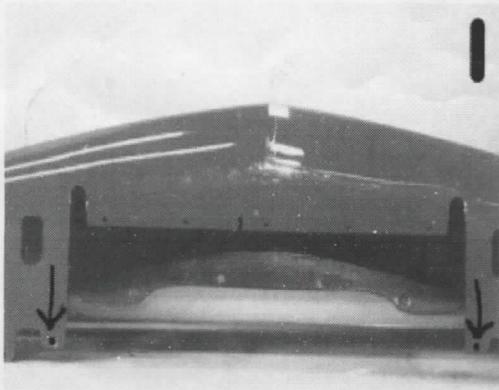


FIG. 1

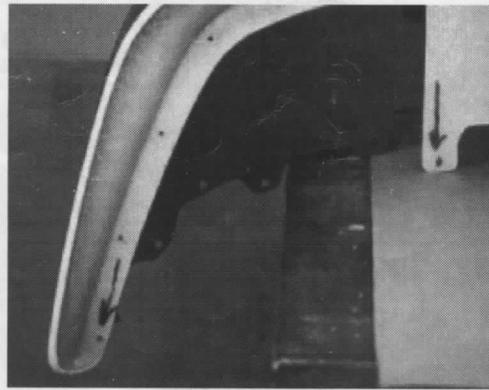


FIG. 3A

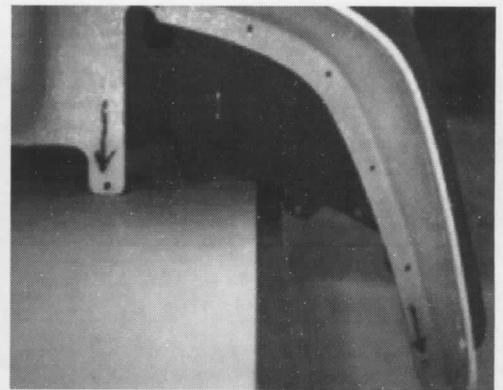


FIG. 3B

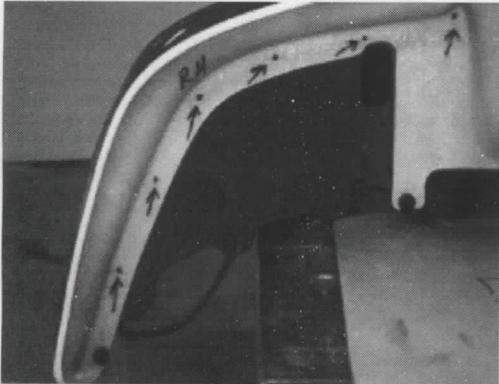


FIG. 4A



FIG. 4B

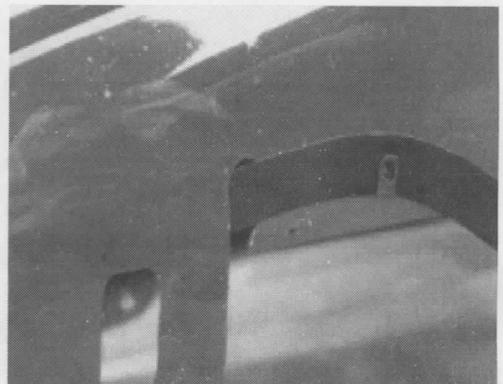


FIG. 5

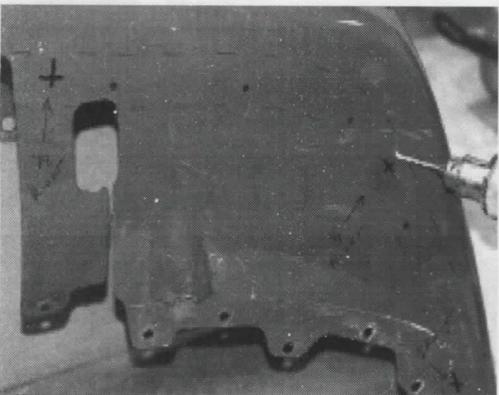


FIG. 6

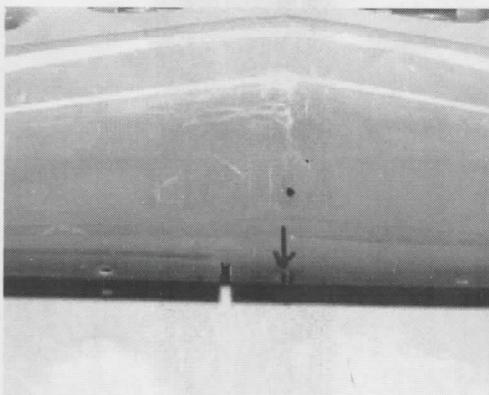


FIG. 7A

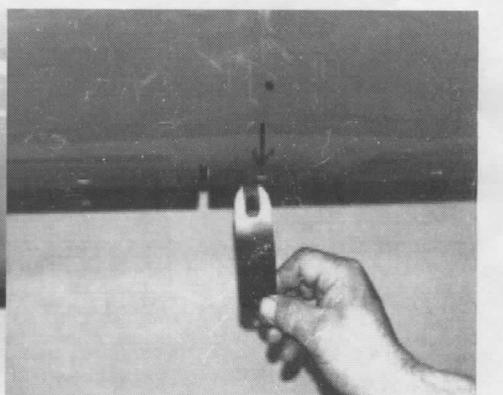


FIG. 7B

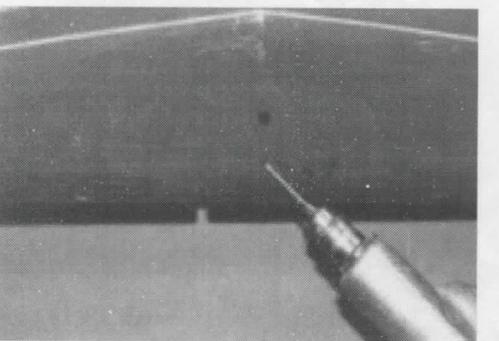


FIG. 7C

**TO SEE ACI'S COMPLETE LINE OF  
CUSTOM PARTS FOR YOUR C-5 VISIT  
OUR WEBSITE @ [www.acivette.com](http://www.acivette.com)**

**FOR ORDERING INFORMATION CONTACT  
AMERICAN CUSTOM INDUSTRIES AT 1-800-822-8020**