



INSTALLATION INSTRUCTIONS FOR ACI
C6 FRONT SPOILER
ASF720

IMPORTANT!
READ INSTRUCTIONS BEFORE BEGINNING INSTALLATION

THE FOLLOWING INSTRUCTIONS ARE INTENDED TO FACILITATE THE INSTALLATION OF THE PART NUMBER LISTED. YOU MAY CALL AMERICAN CUSTOM INDUSTRIES FOR TECHNICAL ADVICE, 8:00AM TO 5:00PM EASTERN, SHOULD YOU NEED ASSISTANCE AT 1-800-822-8020.

1. JACK UP FRONT OF CAR AND PLACE ON JACK STANDS.
2. REMOVE RIGHT AND LEFT FACTORY AIR DAMS. SET ASIDE FOR LATER REINSTALLATION (SEE FIG. 1).
3. REMOVE FIVE (5) BOLTS FROM FRONT BUMPER COVER AND SET ASIDE (SEE FIG. 2).
4. REMOVE THE SPOILER RETAINERS FROM YOUR NEW ACI FRONT SPOILER BY REMOVING THE EIGHT (8) HIGH/LOW SCREWS. SET RETAINERS ASIDE FOR LATER INSTALLATION.
5. HOLD SPOILER UP TO CAR AND SECURE USING 2" MASKING TAPE (SEE FIG. 3).
6. ATTACH LEFT AND RIGHT OUTER CORNERS OF SPOILER USING A FACTORY SCREW AND SPEED CLIP. DO NOT TIGHTEN THESE SCREWS AT THIS TIME (SEE FIG. 6).
7. IF NECESSARY, MAKE ANY ADJUSTMENTS TO THE SPOILER TO ACHIEVE A SATISFACTORY FIT. ONCE PROPER FIT IS ACHIEVED, TIGHTEN OUTER SCREWS INSTALLED IN STEP 6. MAKE SURE OUTER ENDS OF SPOILER AND FRONT BUMPER ARE FLUSH (SEE FIG. 5). **NOTE... IF YOU HAVE THE CENTER OF THE SPOILER TOO HIGH YOU WILL BE SHORT ON THE OUTER ENDS. IF IT IS TOO LOW, YOU WILL NOT ACHIEVE A NICE FIT BETWEEN THE BUMPER AND SPOILER.**
8. USING THE HOLES IN THE FRONT SPOILER AS A GUIDE, CAREFULLY MARK THE MOUNTING HOLE LOCATIONS ONTO THE FRONT BUMPER (SEE FIG. 5A).
9. REMOVE FRONT SPOILER AND DRILL ALL MOUNTING HOLES IN FRONT BUMPER USING A 5/16" DRILL BIT.
10. REMOVE LEFT AND RIGHT FRONT BRAKE COOLING INTAKE BEZELS AND SET ASIDE FOR LATER REINSTALLATION (SEE FIG. 6).

11. REPOSITION SPOILER TO BUMPER USING TAPE TO SECURE IN PLACE. LOCATE SPOILER RETAINERS REMOVED IN STEP 4. STARTING ON LEFT SIDE OF CAR, SLIDE LEFT RETAINER INTO UNDERSIDE OF FRONT BUMPER AND ALIGN RETAINER HOLES WITH HOLES IN SPOILER AND BUMPER. USING HIGH/LOW SCREWS REMOVED IN STEP 4, ATTACH SPOILER TO BUMPER. INSERT SCREWS THROUGH SPOILER, INTO BUMPER, AND INTO RETAINER. DO NOT TIGHTEN SCREWS AT THIS TIME (SEE FIG. 7 & 7A). REPEAT THIS STEP ON THE RIGHT SIDE OF CAR. **NOTE... YOU MAY HAVE TO MAKE ALTERATIONS TO HOLES TO ACHIEVE PROPER FIT.**
12. ONCE YOU ARE SATISFIED WITH THE FIT, REMOVE SPOILER AND COMPLETE ALL NECESSARY PREP AND PAINT WORK.
13. WHEN PAINT WORK IS COMPLETE, REINSTALL SPOILER USING INSTRUCTIONS AS A GUIDE. REINSTALL FRONT BRAKE COOLING INTAKE BEZELS, LEFT AND RIGHT OUTER AIR DAMS, AND FIVE (5) BOLTS REMOVED IN STEP 3. **NOTE... YOU MAY HAVE TO TRIM UPPER EDGE OF FACTORY AIR DAMS FOR CLEARANCE (SEE FIG. 8).**

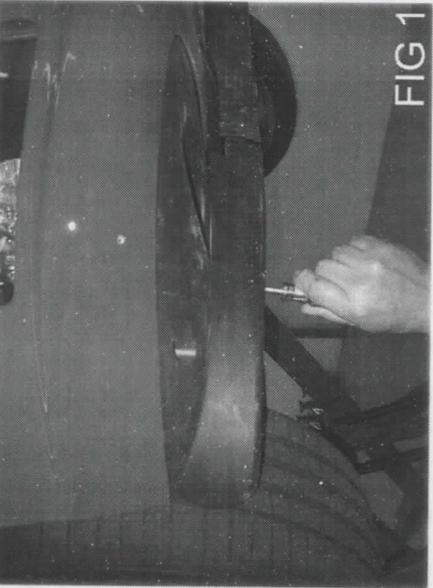


FIG 1

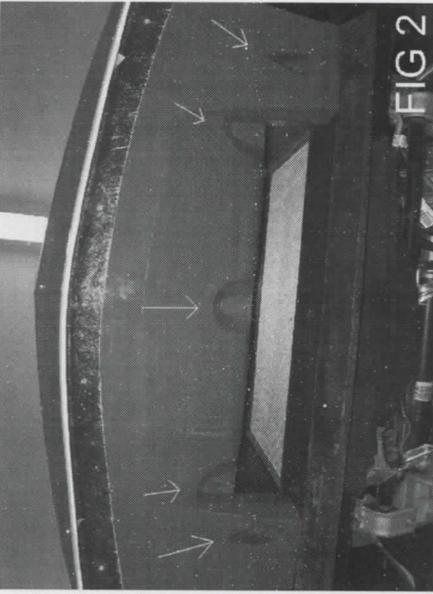


FIG 2

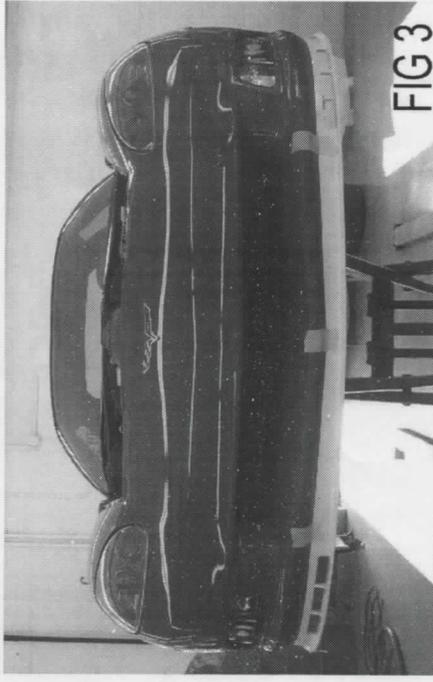


FIG 3



FIG 4



FIG 5

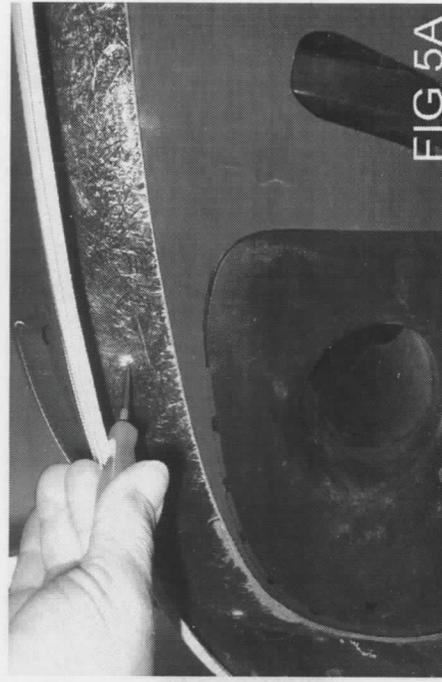


FIG 5A

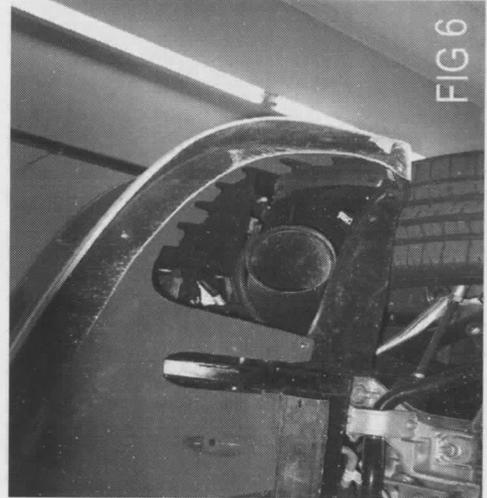


FIG 6

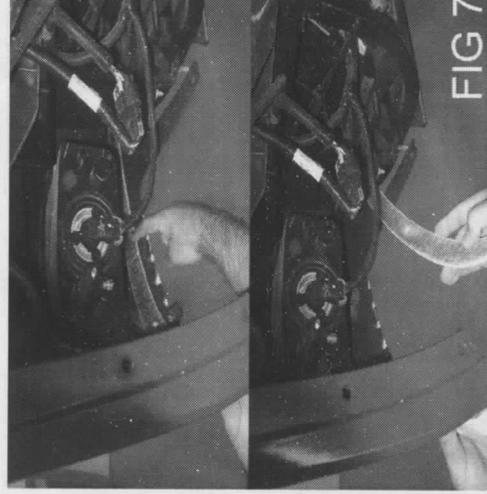


FIG 7

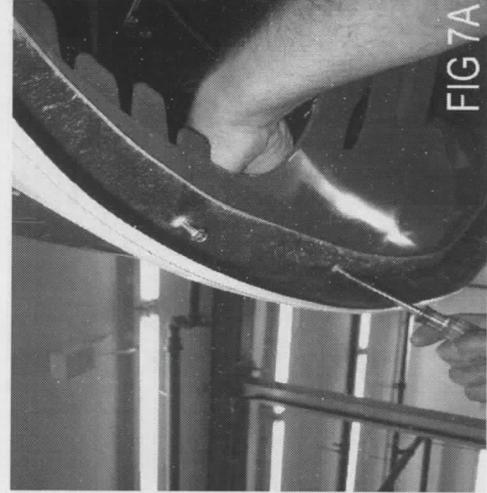


FIG 7A

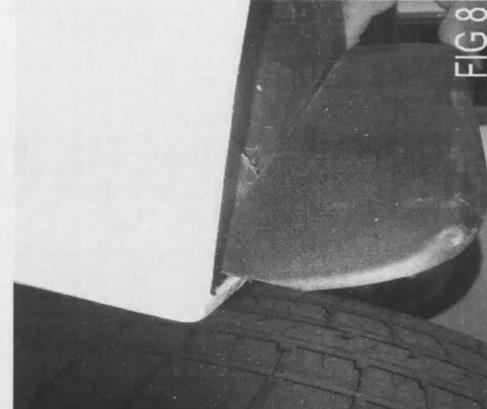


FIG 8