



INSTALLATION INSTRUCTIONS FOR ACI  
97 - 04 COUPE WING  
AWF715

**IMPORTANT!**  
READ INSTRUCTIONS BEFORE BEGINNING INSTALLATION

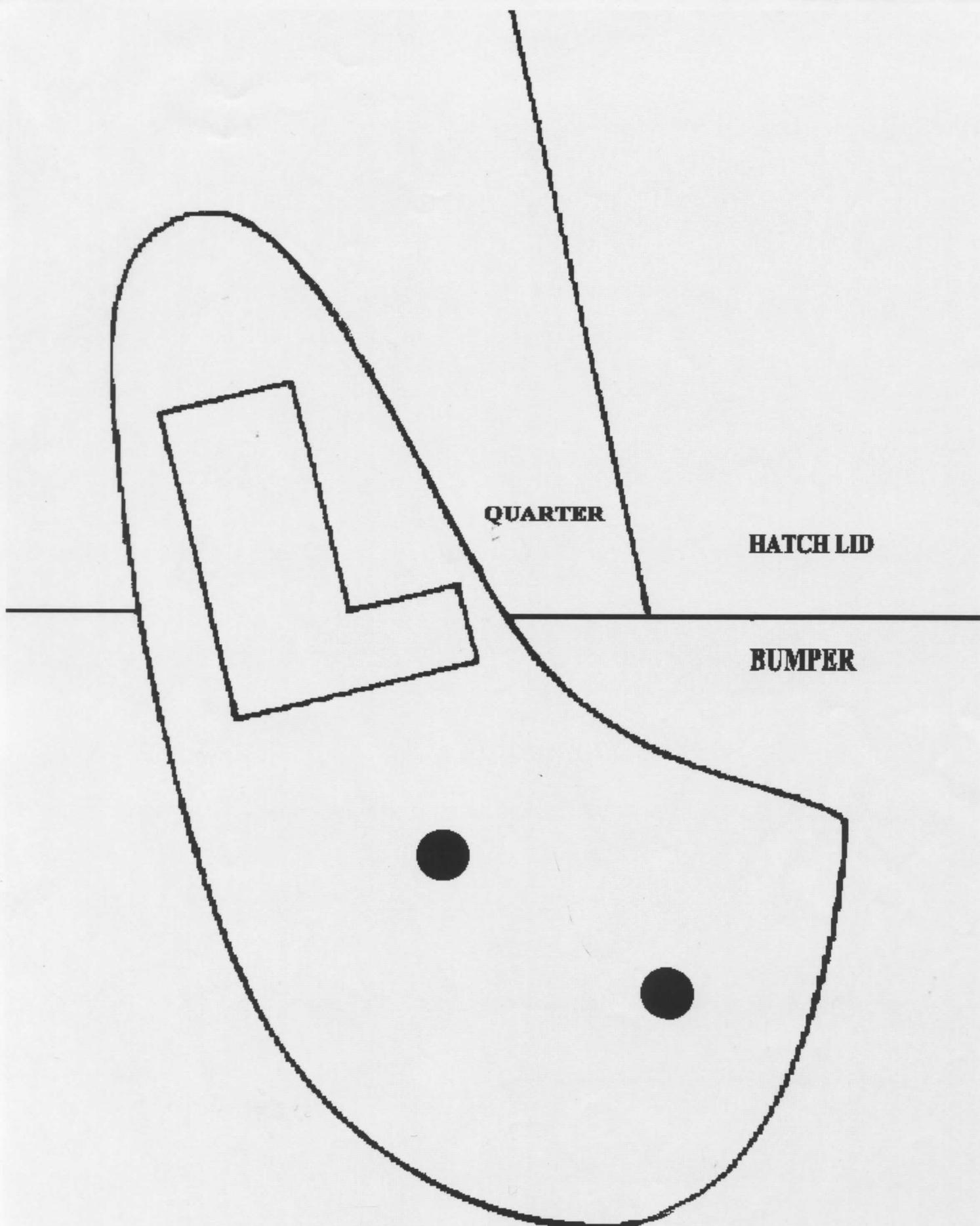
THE FOLLOWING INSTRUCTIONS INCLUDE 8 STEPS TO FACILITATE THE INSTALLATION OF THE PART NUMBER LISTED. PLEASE BE AWARE OF THE "NOTE" AND "TIP" REFERENCE SECTIONS. YOU MAY CALL AMERICAN CUSTOM INDUSTRIES FOR TECHNICAL ADVICE, 8:00AM TO 5:00PM EASTERN, SHOULD YOU NEED ASSISTANCE AT 1-800-822-8020.

1. LOCATE AND REMOVE TEMPLATES SUPPLIED WITH THESE INSTRUCTIONS. TAPE TEMPLATES ON CAR, ALIGNING TEMPLATES WHERE BUMPER, DECK, AND QUARTER PANELS MEET.
2. USING A SCRATCH AWL, MARK CENTER OF TEMPLATE HOLES ONTO BUMPER. REMOVE TEMPLATES AND DRILL ALL FOUR (4) MOUNTING HOLES USING A 5/16" DRILL BIT.
3. PLACE WING ONTO CAR IN MOUNTING POSITION, ALLOWING ALL FOUR (4) MOUNTING STUDS TO PENETRATE THROUGH ALL MOUNTING HOLES.
4. TO GAIN ACCESS TO OUTER WING FEET MOUNTING STUDS, REMOVE LEFT AND RIGHT OUTER TAIL LIGHT HOUSINGS. TAIL LIGHT HOUSING CAN BE REMOVED BY REMOVING TWO (2) #T-15 TORX HEAD SCREWS ON EACH HOUSING. INSTALL ALL FOUR (4) OUTER MOUNTING STUD NUTS. **NOTE... ONLY FINGER-TIGHTEN AT THIS TIME.**
5. CHECK FIT OF WING TO CAR. MAKE ANY NECESSARY ADJUSTMENTS BEFORE CONTINUING TO NEXT STEP.
6. REMOVE ALL FOUR (4) MOUNTING STUD NUTS AND REMOVE WING FROM CAR. COMPLETE ALL NECESSARY PREP AND PAINT WORK.

**!!!NOTE!!!**

**BEFORE PREP SANDING BEGINS, WASH WING DOWN WITH A STRONG DETERGENT, SUCH AS DISH SOAP, TO REMOVE ANY MOLD RELEASE AGENTS PRESENT FROM THE MANUFACTURING PROCESS.**

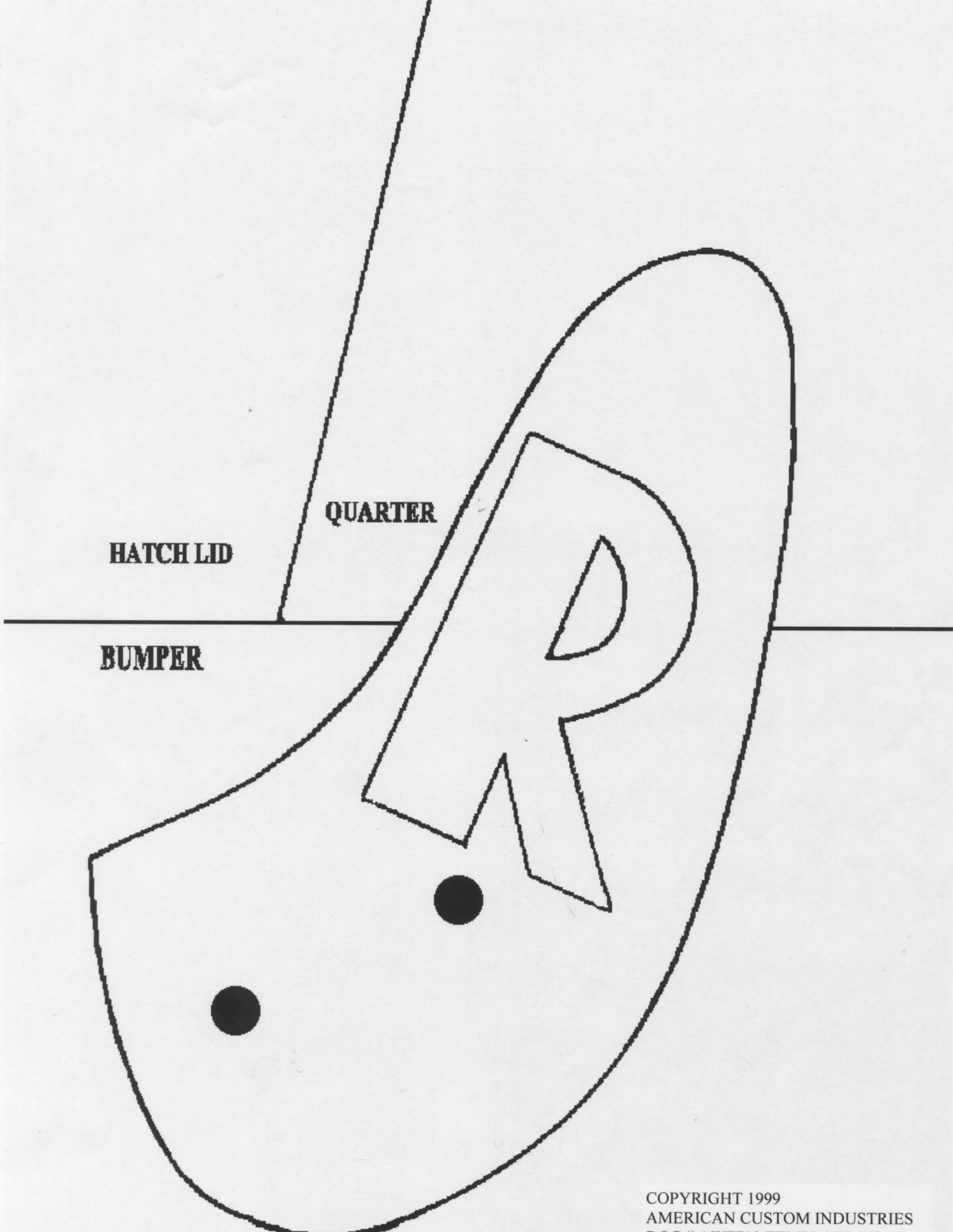
7. ONCE PAINT WORK IS COMPLETE, REINSTALL WING USING ALL FOUR (4) MOUNTING STUD NUTS. REINSTALL BOTH OUTER TAIL LIGHT HOUSINGS.
8. INSTALLATION IS NOW COMPLETE.



**QUARTER**

**HATCH LID**

**BUMPER**



**HATCH LID**

**QUARTER**

**BUMPER**

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