



INSTALLATION INSTRUCTIONS FOR ACI  
97 - 04 TUNNEL SPOILER  
AWF730

**IMPORTANT!**  
READ INSTRUCTIONS BEFORE BEGINNING INSTALLATION

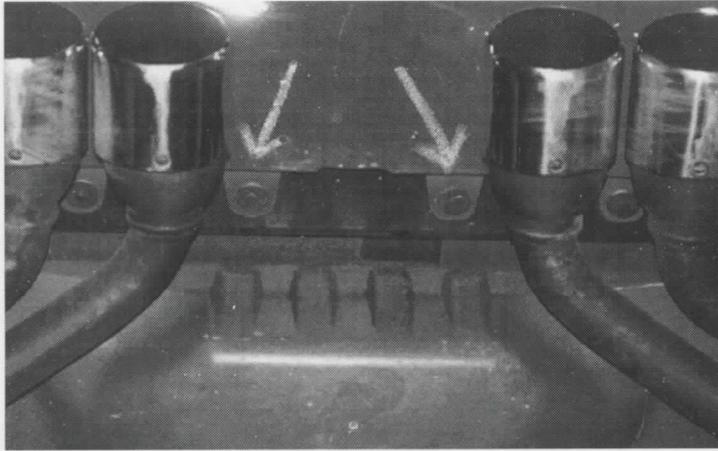
THE FOLLOWING INSTRUCTIONS ARE INTENDED TO FACILITATE THE INSTALLATION OF THE PART NUMBER LISTED. YOU MAY CALL AMERICAN CUSTOM INDUSTRIES FOR TECHNICAL ADVICE, 8:00AM TO 5:00PM EASTERN, SHOULD YOU NEED ASSISTANCE AT 1-800-822-8020.

1. JACK UP CAR AND PLACE ON JACK STANDS.
2. REMOVE TWO (2) BLACK FASTENERS SECURING REAR BUMPER MOUNTING TABS TO FRAME LOCATED AT BOTTOM CENTER OF BUMPER (SEE FIG. 2).
3. USING A 7/16" DRILL BIT, ENLARGE MOUNTING HOLES IN FRAME WHERE BLACK FASTENERS WERE PREVIOUSLY REMOVED IN STEP 2.
4. LOCATE TWO (2) JACK NUTS, TWO (2) 11mm HEX HEAD SCREWS, AND JACK NUT INSTALLATION TOOL IN HARDWARE KIT SUPPLIED WITH YOUR NEW TUNNEL SPOILER. ASSEMBLE HARDWARE FOR INSTALLATION OF JACK NUTS (SEE FIG. 4).
5. **NOTE... PULL BUMPER MOUNTING TABS DOWN AND AWAY FROM MOUNTING HOLES WHEN PERFORMING THIS STEP TO ALLOW ACCESS TO MOUNTING HOLES IN FRAME.** INSERT JACK NUT ASSEMBLY INTO MOUNTING HOLE IN FRAM SO THAT HEAD OF JACK NUT IS FLUSH WITH FRAME. HOLD ASSEMBLY IN POSITION AND TIGHTEN HEX HEAD SCREW UNTIL JACK NUT IS FIRMLY IMPLANTED IN FRAME. REMOVE HEX HEAD SCREW AND RETAIN FOR LATER INSTALLATION. REPEAT PROCESS FOR SECOND MOUNTING HOLE IN FRAME.
6. COMPLETE ALL NECESSARY PREP AND PAINT WORK.

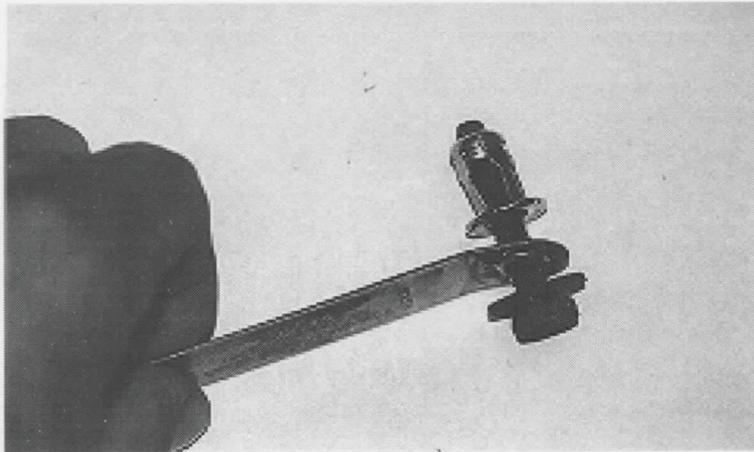
**!!!NOTE!!!**

**BEFORE PREP SANDING BEGINS, WASH PART DOWN WITH A STRONG DETERGENT, SUCH AS DISH SOAP, TO REMOVE ANY MOLD RELEASE AGENTS PRESENT FROM THE MANUFACTURING PROCESS.**

7. ONCE PAINT WORK IS COMPLETE, INSTALL ON CAR BY FIRST ALIGNING BUMPER MOUNTING TABS TO MOUNTING HOLES, THEN POSITION SPOILER UP AGAINST BUMPER TABS. THREAD TWO (2) HEX HEAD SCREWS THROUGH SPOILER AND BUMPER MOUNTING TABS AND INTO JACK NUTS INSTALLED IN STEP 5. **NOTE... USE CAUTION NOT TO OVERTIGHTEN SCREWS.**



**FIG. 2**



**FIG. 4**

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**[WWW.ACIVETTE.COM](http://WWW.ACIVETTE.COM)**