

# INSTRUCTIONS FOR INSTALLATION OF ACI PART

# AWF 735

## IMPORTANT NOTICE

**READ ALL INSTRUCTIONS PRIOR TO INSTALLATION!  
FIBERGLASS PARTS MUST BE FITTED BEFORE ANY PREP OR PAINT  
WORK!**

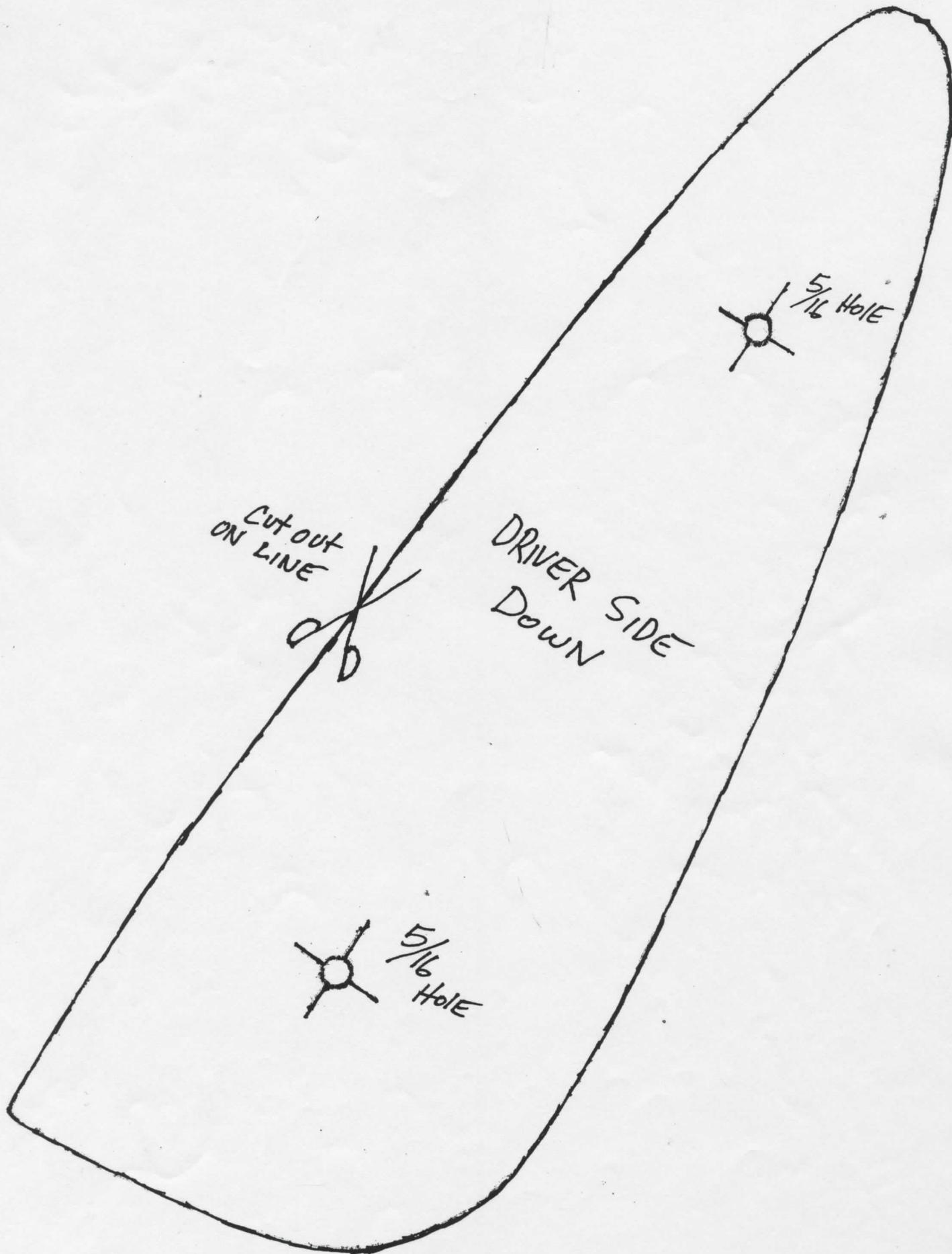
THE FOLLOWING INSTRUCTIONS WITH CORRESPONDING PICTURES WILL HELP WITH THE INSTALLATION OF THE PART NUMBER LISTED. IF YOU NEED TECHNICAL ASSISTANCE CALL AMERICAN CUSTOM INDUSTRIES BETWEEN 8:00 AM AND 3:00 PM. 1 800 822-8020

1. JACK UP THE REAR OF CAR AND PLACE ON JACK STANDS.
2. LOCATE BOTH REAR OUTER EXHAUST HANGERS AND REMOVE THE TWO 13MM BOLTS THAT ATTACH THE HANGERS TO THE FRAME. **(FIG.1)**
3. NOW, LOCATE THE METAL BRACKET SUPPLIED WITH SPOILER MARKED WITH THE LETTER **(L)**. USING ONE OF THE FACTORY BOLTS REMOVED IN STEP 2, INSERT IT THROUGH THE HOLE IN THE BRACKET AND THEN PUT ONE OF THE WASHERS SUPPLIED WITH SPOILER ON THE OTHER SIDE OF BRACKET. **(FIG.2)** THIS WASHER IS USED AS A SPACER.
4. INSTALL THE BOLT WITH BRACKET AND SPACER BACK IN THE FACTORY MOUNTING HOLE. **(FIG.3)** **NOTE:** DO NOT TIGHTEN AT THIS TIME. REPEAT THIS STEP ON THE RIGHT SIDE OF CAR.
5. NEXT YOU NEED TO CUT OUT THE TWO TEMPLETS SUPPLIED AND ATTACH TO THE REAR VALLANCE. **(FIG.4)** **NOTE:** TEMPLETS ARE MARKED DRIVERS SIDE (LH) AND PASSENGERS SIDE (RH).
6. USING A 5/16 DRILL BIT, DRILL THE 4 HOLES INDICATED ON TEMPLETS. **(FIG.5)** **NOTE:** HOLES MAY NEED TO BE ENLARGED TO ACHIEVE PROPER FIT.
7. NEXT, PLACE THE ACI TUNNEL SPOILER ON BENCH AND REMOVE THE FOUR 10MM NUTS. SET THEM ASIDE TO REINSTALL LATER. HOLD THE SPOILER UP TO THE CAR AND INSERT THE FOUR STUDS THROUGH THE HOLES PREVIOUSLY DRILLED. **(FIG.6)** THE STUDS LOCATED TOWARD THE FRONT OF CAR WILL ALSO GO THROUGH THE HOLES IN THE

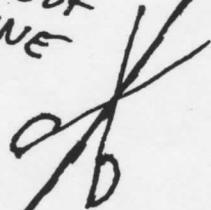
BRACKETS INSTALLED IN STEP 4. ATTACH SPOILER TO VALLANCE USING THE FOUR NUTS REMOVED EARLIER IN THIS STEP.

8. AT THIS TIME, TIGHTEN THE FOUR NUTS ALIGNING THE SPOILER WITH THE LOWER VALLANCE. TO ACHIEVE GOOD ALIGNMENT HOLES MAY NEED TO BE SLOTTED. ONCE ALL FOUR NUTS ARE TIGHT YOU CAN THEN TIGHTEN THE 13MM BOLTS INSTALLED IN STEP 4.(FIG.7)
9. YOU HAVE NOW PROPERLY TEST FIT YOUR ACI TUNNEL SPOILER. THE SPOILER CAN NOW BE REMOVED TO BEGIN THE PREPPING AND PAINT PROCESS.
- 10.ONCE PAINTED, USING THE INSTRUCTIONS AS A GUIDE, REINSTALL THE SPOILER.

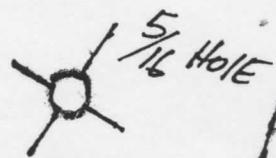




CUT OUT  
ON LINE



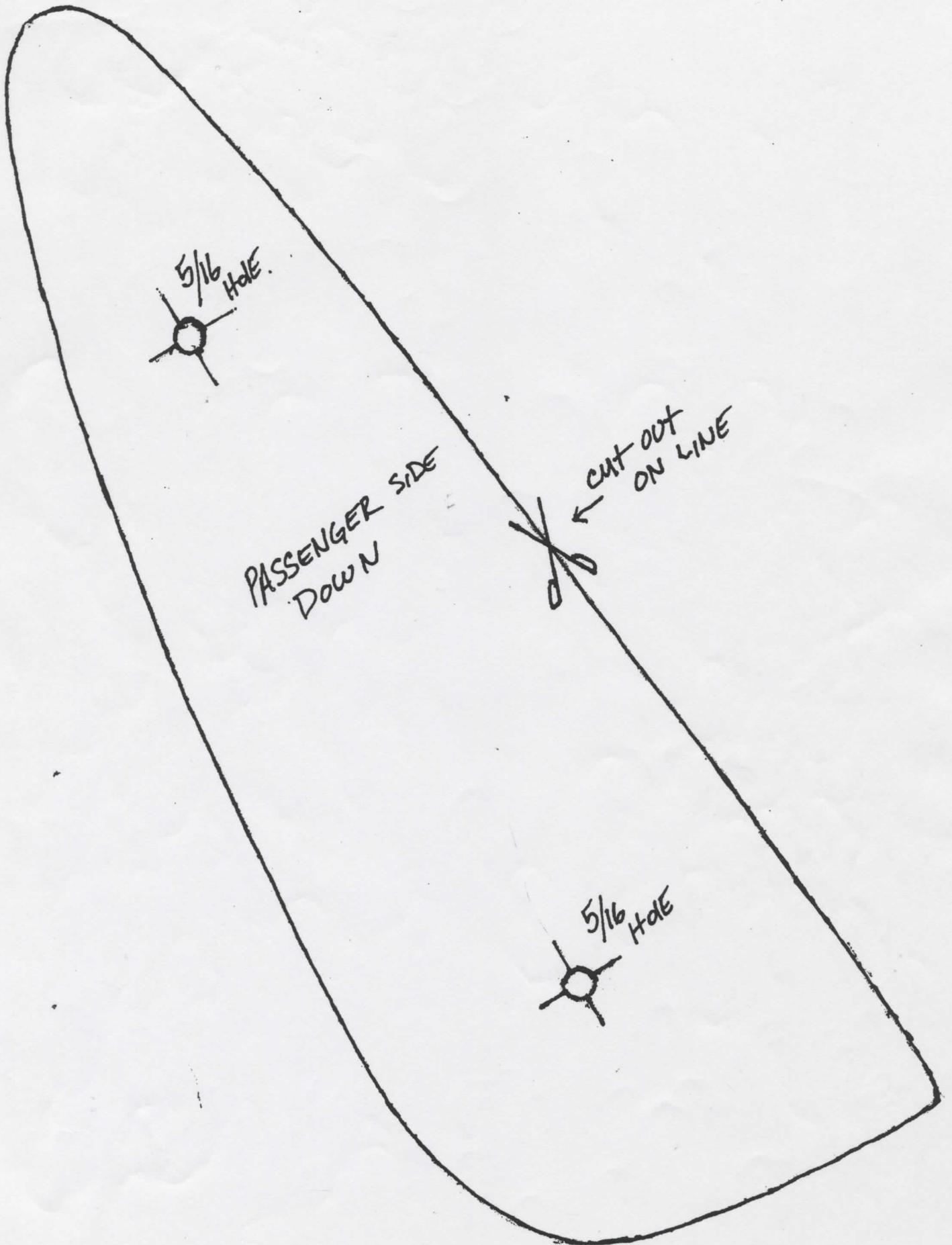
DRIVER SIDE  
DOWN



5/16 HOLE



5/16 HOLE



5/16  
HOLE

PASSENGER SIDE  
DOWN

CUT OUT  
ON LINE

5/16  
HOLE