

INSTRUCTIONS FOR INSTALLATION OF ACI PART
AWF 745
IMPORTANT NOTICE

READ ALL INSTRUCTIONS PRIOR TO INSTALLATION!
**FIBERGLASS PARTS MUST BE FITTED BEFORE ANY PREP OR PAINT
WORK!**

THE FOLLOWING INSTRUCTIONS WITH CORRESPONDING PICTURES WILL HELP WITH THE
INSTALLATION OF THE PART NUMBER LISTED. IF YOU NEED TECHNICAL ASSISTANCE
CALL AMERICAN CUSTOM INDUSTRIES BETWEEN 8:00 AM AND 3:00PM. **1 800 822-8020**

1. REMOVE THE TWO MOUNTING BOLTS FROM THE UNDERSIDE OF YOUR
NEW ACI REAR SPOILER.
2. **NOTE:** THIS SPOILER GIVES YOU TWO DIFFERENT MOUNTING OPTIONS.
OPTION # 1 USING ONLY THE TWO SIDED TAPE SUPPLIED.

OPTION # 2 USING THE TWO SIDED TAPE AND MOUNTING BOLTS
SUPPLIED WITH SPOILER. **(ACI RECOMMENDS OPTION # 2)**

OPTION # 1

3. SET YOUR NEW ACI SPOILER IN POSITION AND CHECK FOR
FIT. MAKE ANY NECESSARY ADJUSTMENTS TO ACHIEVE PROPER FIT.
4. REMOVE THE SPOILER AND BEGIN THE PREPPING AND PAINTING
PROCESS.
5. ONCE PAINTED, YOU CAN INSTALL THE TWO SIDED TAPE TO THE
UNDERSIDE OF SPOILER. MAKE SURE THE SURFACE OF THE
SPOILER AND THE CAR ARE CLEAN AND WAX FREE TO ENSURE
PROPER ADHESION. **(FIG.1)**
6. ONLY REMOVE THE PROTECTIVE COATING FROM THE **REAR** PIECE OF
TAPE AT THIS TIME.

NOTE: PEEL BACK ABOUT 2 INCHES OF THE PROTECTIVE
COATING FROM THE TAPE AT THE **FRONT** EDGE OF THE SPOILER
(FIG.2)

7. AS YOU PLACE YOUR SPOILER INTO POSITION, ALIGN THE REAR EDGE
OF THE SPOILER WITH THE BUMPER AND PRESS DOWN FIRMLY.
NOTE: DO NOT TOUCH THE TAPE TO THE CAR UNTIL YOU ARE
SATISFIED WITH THE ALIGNMENT.

8. REMOVE THE PROTECTIVE COATING FROM THE REMAINING PIECES OF TAPE AND PUSH DOWN FIRMLY. (FIG.3)
9. YOU HAVE NOW COMPLETED INSTALLATION OF YOUR ACI SPOILER.

OPTION # 2

1. REMOVE THE TWO MOUNTING BOLTS FROM THE UNDERSIDE OF YOUR NEW ACI REAR SPOILER AND REPLACE THEM WITH THE TWO PLASTIC HOLE LOCATERS SUPPLIED IN THE HARDWARE KIT(FIG.4A & 4B).
2. PLACE YOUR NEW ACI REAR SPOILER INTO POSITION AND CHECK FOR PROPER FIT. ALIGN THE HOLE LOCATERS AND TAPE THEM INTO POSITION (FIG.5).
3. REMOVE SPOILER LEAVING THE HOLE LOCATERS IN POSITION. USING A 3/32 INCH DRILL BIT; DRILL DOWN THROUGH THE CENTER OF EACH LOCATER (FIG.6A).
4. REMOVE THE HOLE LOCATERS. USING THE 3/32 INCH HOLES AS A GUIDE OPEN UP BOTH HOLES WITH A 1/4 INCH DRILL BIT (FIG.6B).
5. REMOVE BOTH OUTER TAIL LIGHTS - THIS WILL GIVE YOU ACCESS FOR THE MOUNTING BOLTS.
6. YOU NOW CAN BEGIN THE PREP AND PAINTING PROCESS
7. ONCE PAINTED, YOU CAN INSTALL THE TWO SIDED TAPE TO THE UNDERSIDE OF THE SPOILER. MAKE SURE THE SURFACE OF THE SPOILER AND THE CAR ARE CLEAN AND WAX FREE TO ENSURE PROPER ADHESION (FIG.1).
8. ONLY REMOVE THE PROTECTIVE COATING FROM THE **REAR** PIECE OF TAPE AT THIS TIME. **NOTE:** ONLY PEEL BACK ABOUT 2 INCHES OF THE PROTECTIVE COATING FROM THE TAPE AT THE **FRONT** EDGE OF SPOILER AND TAPE IT INTO POSITITON (FIG.2).
9. AS YOU PLACE YOUR SPOILER INTO POSITION, ALIGN THE REAR EDGE OF THE SPOILER WITH THE BUMPER AND PRESS DOWN FIRMLY. **NOTE:** DO NOT TOUCH THE TAPE TO THE CAR UNTIL YOU ARE SATISFIED WITH THE ALIGNMENT.
10. REMOVE THE PROTECTIVE COATING FROM THE REMAINING PIECES OF TAPE AND PUSH DOWN FIRMLY (FIG.3)
11. REACHING THROUGH THE TAIL LIGHT OPENINGS, INSTALL THE TWO

MOUNTING BOLTS REMOVED IN STEP 1. CAUTION: DO NOT OVER TIGHTEN. REINSTALL YOUR REAR TAIL LIGHTS.

12. YOU HAVE NOW COMPLETED INSTALLATION OF YOUR ACI SPOILER.



