



INSTALLATION INSTRUCTIONS FOR ACI  
80-82 COLLECTOR SERIES SPOILER  
BSF010

IMPORTANT!  
READ INSTRUCTIONS BEFORE BEGINNING INSTALLATION

THE FOLLOWING INSTRUCTIONS ARE INTENDED TO FACILITATE THE INSTALLATION OF THE PART NUMBER LISTED. YOU MAY CALL AMERICAN CUSTOM INDUSTRIES FOR TECHNICAL ADVICE, 8:00AM TO 5:00PM EASTERN, SHOULD YOU NEED ASSISTANCE AT 1-800-822-8020.

1. REMOVE FACTORY TWO-PIECE RUBBER AIR DEFLECTOR FROM THE BOTTOM OF BUMPER. RETAIN THE HARDWARE FOR INSTALLATION.
2. USING A ¼" DRILL BIT, DRILL TEN (10) HOLES MARKED ON TOP OF SPOILER FLANGE.
3. HOLD SPOILER IN PLACE, WRAPPING CORNERS OF THE SPOILER INTO THE WHEEL WELL AREA. INSTALL THE FOUR (4) REAR SCREWS USING FACTORY HARDWARE.
4. USE 2" MASKING TAPE TO HOLD THE REST OF THE SPOILER IN PLACE WHILE FINISHING MOUNTING STEPS.
5. USING HOLES IN SPOILER AS A GUIDE, DRILL THE SIX (6) MOUNTING HOLES INTO THE BUMPER.
6. INSTALL TWO (2) BOLTS ON EACH SIDE TO CHECK FIT BETWEEN SPOILER AND BUMPER.
7. THE REAR CORNERS OF THE SPOILER WILL NEED TO BE GROUND TO FIT THE INSIDE EDGE OF THE WHEEL WELL. MARK WHERE THIS WILL NEED TO BE DONE. THE BOTTOM BOLT IN THE INNER SKIRT WILL BE USED TO BOLT THE SPOILER ON.
8. REMOVE SPOILER, GRIND THE MARKED AREA, AND TEST FIT.
9. COMPLETE NECESSARY PAINT WORK AND REINSTALL.