



INSTALLATION INSTRUCTIONS FOR ACI  
68-82 SIDE EXHAUST COVERS  
KGK200

**IMPORTANT!**  
READ INSTRUCTIONS BEFORE BEGINNING INSTALLATION

THE FOLLOWING INSTRUCTIONS ARE INTENDED TO FACILITATE THE INSTALLATION OF THE PART NUMBER LISTED. YOU MAY CALL AMERICAN CUSTOM INDUSTRIES FOR TECHNICAL ADVICE, 8:00AM TO 5:00PM EASTERN, SHOULD YOU NEED ASSISTANCE AT 1-800-822-8020.

1. REMOVE STOCK ROCKER PANELS FROM CAR. WITH THE HELP OF A FRIEND, HOLD THE COVERS IN PLACE AND MARK THE FACTORY SCREW HOLES. DRILL THE COVERS WITH A DRILL BIT THE SAME SIZE AS YOUR ROCKER PANEL SCREWS.
2. PRE-FIT COVERS AND MAKE ANY NECESSARY ADJUSTMENTS TO ACHIEVE ADEQUATE FIT. YOU MAY NEED TO ADD SOME BODY PUTTY TO THE BACK OF THE COVERS AROUND THE SCREWS HOLES AND RE-DRILL ONCE HARDENED. THESE COVERS ARE MADE TO FACTORY DIMENSIONS, BUT COULD REQUIRE SOME FITTING. **NOTE...** FOR EXTRA SUPPORT, YOU MAY WANT TO FABRICATE A COUPLE OF STEEL OR ALUMINUM STRAPS TO GO FROM THE INSIDE LOWER EDGE OF THE COVERS, UNDER THE SIDE PIPE, AND TO THE FRAME RAIL. BOND, RIVET, OR SCREW THE STRAP TO THE EXHAUST COVER, AND SCREW OR BOLT TO THE FRAME RAIL. DUE TO THE FIT OF SOME EXHAUST PIPES, THIS MAY BE NECESSARY TO KEEP THE COVERS AWAY FROM THE PIPES.
3. ONCE YOU ARE SATISFIED WITH THE FIT, YOU MAY SAND, PRIME, AND PAINT THE COVERS AS DESIRED. WE RECOMMEND SANDING WITH 320 GRIT WET/DRY SANDPAPER PRIOR TO PRIMING. SAND THE PRIMER WITH 400 OR 600 GRIT SANDPAPER PRIOR TO THE COLOR COATS. TO ACHIEVE A FACTORY LOOK, MASK OFF THE TOPS OF THE FINS WITH 1/8" MASKING TAPE AND PAINT THE "VALLEYS" WITH BLACK SEMI-GLOSS PAINT. BE SURE TO MASK OFF THE ENDS AS WELL. WHEN THE PAINT DRIES YOU MAY REMOVE THE TAPE. YOU MAY WANT TO CLEAR COAT THE COVERS TO HELP PREVENT ROCK CHIPS.